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**TEST REPORT** 

PRODUCT: FT 1143 SUPPORT: **EPDM FOAM** PAINTED METAL SUBSTRATE: 221221 - 1309 CERT NO.:



INTEVA MX650011 Type III

OEM Rev Date: Mar 08

Adhesion Performance Requirements of Pressure Sensitive Adhesive Coated Parts (Minimal Stress)

Type III

5.3 For a part bonded at a Tier 1 supplier and mechanically fastened on line adhesion:

Passing Type III Meets and Exceeds Type I and II Requirements

**TAPE REQUIREMENTS:** 

4. REQUIREMENTS

SECTION 4.3.1 Creep Resistance

4.3.1, A Initial, Bonded @ 25°C, 50% RH - 7 Days @ 40°C

**Specification** No Lifting or Shifting Results

Stable, No Lifting or Removal

**Status Pass** 

SECTION 4.3.2 Peel Adhesion

4.3.2, A Bonded @ 25°C, 50% RH - 20 mins @ RT

**Specification** 350 N/m

Results 525.4

Status | **Pass** 

SECTION 4.3.3 Impact

4.3.3, A Bonded @ 25°C, 50% RH, - 20 mins @ RT

Specification

No Separation from 2 Impacts

Results

No Impact Separation

Status **Pass** 

SECTION 4.3.4 Edge Adhesion

4.3.4, A Bonded @ 25°C, 50% RH - 20 mins @ RT

Specification **Securely Bonded** 

Results Stable, No Lifting or Removal **Status Pass** 

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE:

1-1-24

1-16-2018