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**TEST REPORT**

PRODUCT: FT 8392  
SUPPORT: PVC FOAM  
SUBSTRATE: PP  
CERT NO.: 221215 - 1444



**GMW 16443-TYPE-II-EXTERIOR-CYCLE-C**

OEM Rev Date: Aug 18  
Adhesion Performance Requirements For Adhesive Backed Light Trim and Foam  
Type II - An adhesive backed foam composite that is retained by the adhesive for the life of the vehicle

Passing Type II Meets and Exceeds 3.5.1 Type I Exposure Requirements

**TAPE REQUIREMENTS:**

**3.5.2 TYPE-II Exposure**

**SECTION 3.3.3 Edge Adhesion**

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

- 17 hrs @ -30°C
- 72 hrs @ 70°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ -30°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ 70°C
- 24 hrs @ 38°C / 100% RH

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

<u>Specification</u>	<u>Results</u>	<u>Status</u>
Securely Bonded	Stable, No Lifting or Removal	Pass
Securely Bonded	Stable, No Lifting or Removal	Pass
Securely Bonded	Stable, No Lifting or Removal	Pass
Securely Bonded	Stable, No Lifting or Removal	Pass
Securely Bonded	Stable, No Lifting or Removal	Pass

**SECTION 3.4 Peel Adhesion**

ISO 8510-2

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

- 17 hrs @ -30°C
- 72 hrs @ 70°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ -30°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ 70°C

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

<u>Specification</u>	<u>Results</u>	<u>Mode</u>	<u>Status</u>
525 N / m	1051.3	AF-P	Pass
525 N / m	1209.0	AF-P	Pass
525 N / m	1131.3	AF-P	Pass
525 N / m	1215.4	AF-P	Pass
525 N / m	1159.9		Pass

**SECTION 3.5.8 Cold Shock**

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

<u>Specification</u>	<u>Results</u>	<u>Status</u>
No Separation from 2	No Impact Separation	Pass

**SECTION: 3.7.1 Release Liner**

3.7.2, Liner Removal @ RT

<u>Specification</u>	<u>Results</u>	<u>Status</u>
< 65 N / m	14.6	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.

Appendix A Table A2

PRODUCT: FT 8392  
 SUPPORT: PVC FOAM  
 SUBSTRATE: PP  
 CERT NO.: 221215 - 1444

Table A2: GMW16443 Type II Applications Test Data Form

Section	Test	Standard	Requirements	Sample	Visual Edge Adhesion	Peel N/m	Failure Mode
3.5.3	Initial, As Received - 24 hrs @ RT	ISO 8510-2	Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1	Stable, No Lifting or Removal	1026.2	AF-P
				2	Stable, No Lifting or Removal	1078.8	AF-P
				3	Stable, No Lifting or Removal	1049.0	AF-P
3.5.4	Heat Aged 168 hrs @ 80°C per ISO 188			1	Stable, No Lifting or Removal	1264.4	AF-P
				2	Stable, No Lifting or Removal	1129.6	AF-P
				3	Stable, No Lifting or Removal	1232.9	AF-P
3.5.5	After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A			1	Stable, No Lifting or Removal	1133.1	AF-P
				2	Stable, No Lifting or Removal	1203.1	AF-P
				3	Stable, No Lifting or Removal	1057.8	AF-P
3.5.6	Cycle Exposure, GMW 14124, 2x Cycle C			1	Stable, No Lifting or Removal	1257.4	AF-P
				2	Stable, No Lifting or Removal	1054.3	AF-P
				3	Stable, No Lifting or Removal	1334.5	AF-P
				1			
				2			
				3			
3.5.8	Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C	1	Stable, No Lifting or Removal	1185.6	AF-P		
		2	Stable, No Lifting or Removal	1182.1	AF-P		
		3	Stable, No Lifting or Removal	1112.1	AF-P		

Section	Test	Standard	Requirements	Sample	Result
3.6	Tape Wet Out, GMW15851	GMW 15851 is restricted and we cannot purchase	85% Tape Wet Out	1	Not Tested
				2	Not Tested
				3	Not Tested
3.7.1	Release Liner Contact	To Be Determined @ Tier	No Lift Prior To Vehicle Install	1	TBD
				2	TBD
				3	TBD
3.7.2	Liner Removal	ISO 8510-2	Less Than Or Equal To 65 N/m	1	12.3
				2	10.5
				3	21.0