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TEST REPORT

PRODUCT: FT 8327
SUPPORT: NITRILE VINYL FOAM
SUBSTRATE: ABS
CERT NO.: 221215 - 1444



GMW 16443-TYPE-II-EXTERIOR-CYCLE-C

OEM Rev Date: Aug 18
Adhesion Performance Requirements For Adhesive Backed Light Trim and Foam
Type II - An adhesive backed foam composite that is retained by the adhesive for the life of the vehicle

Passing Type II Meets and Exceeds 3.5.1 Type I Exposure Requirements

TAPE REQUIREMENTS:

3.5.2 TYPE-II Exposure

SECTION 3.3.3 Edge Adhesion

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

- 17 hrs @ -30°C
- 72 hrs @ 70°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ -30°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ 70°C
- 24 hrs @ 38°C / 100% RH

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION 3.4 Peel Adhesion

ISO 8510-2

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

- 17 hrs @ -30°C
- 72 hrs @ 70°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ -30°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ 70°C

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION 3.5.8 Cold Shock

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION: 3.7.1 Release Liner

3.7.2, Liner Removal @ RT

	<u>Specification</u>	<u>Results</u>	<u>Mode</u>	<u>Status</u>
3.5.3, Initial, As Received - 24 hrs @ RT	Securely Bonded	Stable, No Lifting or Removal		Pass
3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188	Securely Bonded	Stable, No Lifting or Removal		Pass
3.5.5, After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A	Securely Bonded	Stable, No Lifting or Removal		Pass
3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C	Securely Bonded	Stable, No Lifting or Removal		Pass
3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C	Securely Bonded	Stable, No Lifting or Removal		Pass
3.5.3, Initial, As Received - 24 hrs @ RT	525 N / m	685.9	AF-P	Pass
3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188	525 N / m	1012.2	AF-P	Pass
3.5.5, After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A	525 N / m	768.2	AF-P	Pass
3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C	525 N / m	543.5	AF-P	Pass
3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C	525 N / m	616.4		Pass
3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C	No Separation from 2	No Impact Separation		Pass
3.7.2, Liner Removal @ RT	< 65 N / m	20.4		Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

Appendix A Table A2

PRODUCT: FT 8327
 SUPPORT: NITRILE VINYL FOAM
 SUBSTRATE: ABS
 CERT NO.: #####

Table A2: GMW16443 Type II Applications Test Data Form

Section	Test	Standard	Requirements	Sample	Visual Edge Adhesion	Peel N/m	Failure Mode
3.5.3	Initial, As Received - 24 hrs @ RT	ISO 8510-2	Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1	Stable, No Lifting or Removal	635.7	AF-P
				2	Stable, No Lifting or Removal	788.1	AF-P
				3	Stable, No Lifting or Removal	634.0	AF-P
3.5.4	Heat Aged 168 hrs @ 80°C per ISO 188			1	Stable, No Lifting or Removal	950.9	AF-P
				2	Stable, No Lifting or Removal	1057.8	AF-P
				3	Stable, No Lifting or Removal	1028.0	AF-P
3.5.5	After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A			1	Stable, No Lifting or Removal	830.1	AF-P
				2	Stable, No Lifting or Removal	651.5	AF-P
				3	Stable, No Lifting or Removal	823.1	AF-P
3.5.6	Cycle Exposure, GMW 14124, 2x Cycle C			1	Stable, No Lifting or Removal	502.6	AF-P
				2	Stable, No Lifting or Removal	579.7	AF-P
				3	Stable, No Lifting or Removal	548.1	AF-P
		1					
		2					
		3					
3.5.8	Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C	1	Stable, No Lifting or Removal	520.1	AF-P		
		2	Stable, No Lifting or Removal	739.0	AF-P		
		3	Stable, No Lifting or Removal	590.2	AF-P		

Section	Test	Standard	Requirements	Sample	Result
3.6	Tape Wet Out, GMW15851	GMW 15851 is restricted and we cannot purchase	85% Tape Wet Out	1	Not Tested
				2	Not Tested
				3	Not Tested
3.7.1	Release Liner Contact	To Be Determined @ Tier	No Lift Prior To Vehicle Install	1	TBD
				2	TBD
				3	TBD
3.7.2	Liner Removal	ISO 8510-2	Less Than Or Equal To 65 N/m	1	24.5
				2	15.8
				3	21.0