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TEST REPORT

PRODUCT: FT 1123
SUPPORT: 2 MIL PET
SUBSTRATE: ABS
CERT NO.: 230109 - 1103



GMW 16443-TYPE-II-EXTERIOR-CYCLE-C

OEM Rev Date: Aug 18

Adhesion Performance Requirements For Adhesive Backed Light Trim and Foam
Type II - An adhesive backed foam composite that is retained by the adhesive for the life of the vehicle

Passing Type II Meets and Exceeds 3.5.1 Type I Exposure Requirements

TAPE REQUIREMENTS:

3.5.2 TYPE-II Exposure

SECTION 3.3.3 Edge Adhesion

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

- 17 hrs @ -30°C
- 72 hrs @ 70°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ -30°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ 70°C
- 24 hrs @ 38°C / 100% RH

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION 3.4 Peel Adhesion

ISO 8510-2

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

- 17 hrs @ -30°C
- 72 hrs @ 70°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ -30°C
- 24 hrs @ 38°C / 100% RH
- 7 hrs @ 70°C

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION 3.5.8 Cold Shock

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION: 3.7.1 Release Liner

3.7.2, Liner Removal @ RT

<u>Specification</u>	<u>Results</u>	<u>Status</u>
Securely Bonded	Stable, No Lifting or Removal	Pass
Securely Bonded	Stable, No Lifting or Removal	Pass
Securely Bonded	Stable, No Lifting or Removal	Pass
Securely Bonded	Stable, No Lifting or Removal	Pass
Securely Bonded	Stable, No Lifting or Removal	Pass

<u>Specification</u>	<u>Results</u>	<u>Mode</u>	<u>Status</u>
525 N / m	1176.9	CF	Pass
525 N / m	1298.9	CF	Pass
525 N / m	906.6	CF	Pass
525 N / m	1182.7	CF	Pass
525 N / m	968.5	CF	Pass

<u>Specification</u>	<u>Results</u>	<u>Status</u>
No Separation from 2	No Impact Separation	Pass

<u>Specification</u>	<u>Results</u>	<u>Status</u>
< 65 N / m	Not Tested	Not Tested

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

Appendix A Table A2

PRODUCT: FT 1123
 SUPPORT: 2 MIL PET
 SUBSTRATE: ABS
 CERT NO.: 230109 - 1103

Table A2: GMW16443 Type II Applications Test Data Form

Section	Test	Standard	Requirements	Sample	Visual Edge Adhesion	Peel N/m	Failure Mode
3.5.3	Initial, As Received - 24 hrs @ RT	ISO 8510-2	Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1	Stable, No Lifting or Removal	1194.4	CF
				2	Stable, No Lifting or Removal	1161.1	CF
				3	Stable, No Lifting or Removal	1175.1	CF
3.5.4	Heat Aged 168 hrs @ 80°C per ISO 188			1	Stable, No Lifting or Removal	1353.7	CF
				2	Stable, No Lifting or Removal	1208.4	CF
				3	Stable, No Lifting or Removal	1334.5	CF
3.5.5	Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A			1	Stable, No Lifting or Removal	900.2	CF
				2	Stable, No Lifting or Removal	886.1	CF
				3	Stable, No Lifting or Removal	933.4	CF
3.5.6	Cycle Exposure, GMW 14124, 2x Cycle C			1	Stable, No Lifting or Removal	1162.8	CF
				2	Stable, No Lifting or Removal	1194.4	CF
				3	Stable, No Lifting or Removal	1190.9	CF
		1					
		2					
		3					
3.5.8	Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C	1	Stable, No Lifting or Removal	1003.5	CF		
		2	Stable, No Lifting or Removal	1012.2	CF		
		3	Stable, No Lifting or Removal	889.6	CF		

Section	Test	Standard	Requirements	Sample	Result
3.6	Tape Wet Out, GMW15851	GMW 15851 is restricted and we cannot purchase	85% Tape Wet Out	1	Not Tested
				2	Not Tested
				3	Not Tested
3.7.1	Release Liner Contact	To Be Determined @ Tier	No Lift Prior To Vehicle Install	1	TBD
				2	TBD
				3	TBD
3.7.2	Liner Removal	ISO 8510-2	Less Than or Equal To 65 N/m	1	Not Tested
				2	Not Tested
				3	Not Tested