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PRODUCT: FT B

SUPPORT: 2 MIL PET

SUBSTRATE: PAINTED METAL CERT NO.: 230109 - 1047

GM 9985281

OEM Rev Date: Aug 03

Performance Requirements for Adhesive, Transfer Film

Table 1: Material Properties as Received Table 2: Material Properties 90 Day Aged

High Temperature

ANSI National Accreditation Board
A C C R E D I T E D

ISO/IEC 17025
TESTING LABORATORY

**TAPE REQUIREMENTS:** 

**Peel Adhesion** 

SECTION: ASTM D3330 Specification Results Status
Table 1, Initial, 15 mins @ RT 535 N / m 1203.1 Pass

Table 2, 90 Day Aged @ 35°C, PET Support 420 N / m 1616.4 Pass

SECTION: Holding Power

ASTM D3654

Specification
Table 1, High Temp, 1000g @ 23°C, PET Support

ASTM D3654

Specification
> 3000 mins

> 4,600

Pass

Table 2, 90 Day Aged @ 35°C, 1000g @ 23°C, PET Support > 3000 mins > 3,500 Pass

Passing high temperature requirements passes low temperature 25 minute holding power as well

SECTION: Liner Removal
Table 1, Initial, Room Temp

ASTM D3330

Specification

45 N / m
22.2

Pass

Table 2, 90 Day Aged @ 35°C

45 N / m
20.4
Pass

**CERTIFIED BY:** 

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

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Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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