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URL: stus.averydennison.com PRODUCT: FT 8217 SUPPORT: 2 MIL PET SUBSTRATE:

230109 - 1049 STD CERT NO.:

GM 9985281

OEM Rev Date: Aug 03

ASTM D3330

Performance Requirements for Adhesive, Transfer Film

Specification

Table 1: Material Properties as Received Table 2: Material Properties 90 Day Aged **

Low Temperature



Status

Results

1428.5

TAPE REQUIREMENTS:

Peel Adhesion

SECTION:

Table 1, Initial, 15 mins @ RT	535 N/m	1428.5	Pass
Table 2, 90 Day Aged @ 35°C, PET Support	420 N/m	741.4	Pass

SECTION: Holding Power Table 1, Low Temp, 1000g @ 23°C, PET Support	ASTM D3654	Specification > 25 mins	<u>Results</u> 109.3	<u>Status</u> Pass
Table 2, 90 Day Aged @ 35°C, PET Support		> 25 mins	311.3	Pass

SECTION: Liner Removal Table 1, Initial, Room Temp	ASTM D3330	Specification < 45 N/m	Results 21.6	<u>Status</u> Pass
Table 2, 90 Day Aged @ 35°C		< 45 N/m	18.1	Pass

** Table 2 testing requires 90 day containerized aging @ 35C prior to test submission

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

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Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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