



250 Chester Street Painesville, Ohio 44077

Phone: 866-GO-AVERY (866-462-8379)

888-358-4469 Fax:

email: psa.tape@averydennison.com

URL: tapes.averydennison.com

PRODUCT: FT 4305 SUPPORT: 2 MIL PET SUBSTRATE:

230109 - 1049 CERT NO .:

GM 9985281

OEM Rev Date: Aug 03

Performance Requirements for Adhesive, Transfer Film

Table 1: Material Properties as Received Table 2: Material Properties 90 Day Aged

Low Temperature



Pass

TAPE REQUIREMENTS:

Peel Adhesion

SECTION: **ASTM D3330 Specification Results Status** 1636.3 Table 1, Initial, 15 mins @ RT 535 N/m **Pass**

Table 2, 90 Day Aged @ 35°C, PET Support 1476.3 420 N/m **Pass**

SECTION: Holding Power ASTM D3654 Specification Results Status Table 1, High Temp, 1000g @ 23°C, PET Support > 25 mins 205 **Pass** 125

Passing high temperature requirements passes low temperature 25 minute holding power as well

> 25 mins

SECTION: Liner Removal ASTM D3330 Specification Results **Status** Table 1, Initial, Room Temp 29.2 < 45 N/m **Pass** Table 2, 90 Day Aged @ 35°C <45 N/m 19.3 **Pass**

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

Table 2, 90 Day Aged @ 35°C, 1000g @ 23°C, PET Support

ISSUE DATE: 1-1-24

6-25-2002

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.