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email: psa.tape@averydennison.com

URL: stus.averydennison.com PRODUCT: **FBA 1960** SUPPORT: 2 MIL PET SUBSTRATE:

230109 - 1048 STD CERT NO.:

GM 9985281

OEM Rev Date: Aug 03

Performance Requirements for Adhesive, Transfer Film

Table 1: Material Properties as Received Table 2: Material Properties 90 Day Aged

Low Temperature



TAPE REQUIREMENTS:

Peel Adhesion

SECTION: **ASTM D3330 Specification Results Status** 902.5 Table 1, Initial, 15 mins @ RT 535 N/m **Pass**

783.4 Table 2, 90 Day Aged @ 35°C, PET Support 420 N/m **Pass**

SECTION: Holding Power ASTM D3654 Specification Results Status Table 1, Low Temp, 1000g @ 23°C, PET Support > 25 mins 477 **Pass**

Table 2, 90 Day Aged @ 35°C, 1000g @ 23°C, PET Support > 25 mins 626 **Pass**

Passing high temperature requirements passes low temperature 25 minute holding power as well

SECTION: Liner Removal ASTM D3330 Specification Results **Status** Table 1, Initial, Room Temp < 45 N/m 14.6 **Pass** Table 2, 90 Day Aged @ 35°C <45 N/m 26.9 **Pass**

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

4-16-2014

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.