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URL: tapes.averydennison.com PRODUCT: FT 1150 2 MIL PET SUPPORT: SUBSTRATE:

230109 - 1048 CERT NO .:

GM 9985281

OEM Rev Date: Aug 03

Performance Requirements for Adhesive, Transfer Film

Table 1: Material Properties as Received Table 2: Material Properties 90 Day Aged

Low Temperature

ANSI National Accreditation Board ACCREDITED TESTING LABORATORY

TAPE REQUIREMENTS:

3 Requirements

SECTION: Peel Adhesion Table 1, Initial, 15 mins @ RT	ASTM D3330	Specification 535 N/m	<u>Results</u> 575.6	Status Pass
Table 2, 90 Day Aged @ 35°C, PET Support		420 N/m	602.4	Pass

SECTION: Holding Power Table 1, Low Temp, 1000g @ 23°C, PET Support	ASTM D3654	Specification > 25 mins	Results 896	Status Pass
Table 2, 90 Day Aged @ 35°C, 1000g @ 23°C, PET S	upport	> 25 mins	2,051	Pass

Passing high temperature requirements passes low temperature 25 minute holding power as well

SECTION: Liner Removal Table 1, Initial, Room Temp	ASTM D3330	Specification < 45 N/m	<u>Results</u> 15.8	Status Pass
Table 2, 90 Day Aged @ 35°C		< 45 N/m	19.8	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

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4-16-2014

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.