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PRODUCT: FT 1115 SUPPORT: 2 MIL PET SUBSTRATE: SS

CERT NO.: 230109 - 1047

GM 9985281

OEM Rev Date: Aug 03

ASTM D3330

Performance Requirements for Adhesive, Transfer Film

Specification

> 25 mins

Table 1: Material Properties as Received Table 2: Material Properties 90 Day Aged

Low Temperature



Status

Pass

Results

437

TAPE REQUIREMENTS:

Peel Adhesion

SECTION:

 Table 1, Initial, 15 mins @ RT
 535 N / m
 968.5
 Pass

Table 2, 90 Day Aged @ 35°C, PET Support 420 N / m 914.7 Pass

SECTION: Holding Power

ASTM D3654

Specification

Table 1, High Temp, 1000g @ 23°C, PET Support

ASTM D3654

Specification

> 25 mins

291

Pass

Passing high temperature requirements passes low temperature 25 minute holding power as well

SECTION: Liner Removal
Table 1, Initial, Room Temp

ASTM D3330
Specification

45 N / m
22.8

Pass

Table 2, 90 Day Aged @ 35°C

45 N / m
18.1
Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

Table 2, 90 Day Aged @ 35°C, 1000g @ 23°C, PET Support

ISSUE DATE: 1-1-24

3-15-2014

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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