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**TEST REPORT**

PRODUCT: FT 1149X  
SUPPORT: FLOCK  
SUBSTRATE: PC ABS  
CERT NO.: 240114 - 1015



**FORD WSS-M99P48-B3**  
OEM Rev Date: Feb 21

Foam Performance, Pressure Sensitive Adhesive Tape (Interior, Exterior, Underhood, Underhood)  
Interior  
At or Above the Belt Line

**TAPE REQUIREMENTS:**

**SECTION: 3.2.1 Odor**

3.2.1 Odor, Condition 1 - 24 hrs @ RT, Deionized Water

3.2.1 Odor, Condition 2 - 24 hrs @ 40°C, Deionized Water

3.2.1 Odor, Condition 3 - 2 hrs @ 65°C

Specification	Reference	Results	Status
Rating 3 Max	FLTM BO 131-03	Slightly Perceptible, 1.5	Pass
		Perceptible, Not Disturbing, 2	Pass
		Perceptible, Not Disturbing, 2	Pass

**SECTION: 3.2.2 Fogging, Photometric**

3.2.2, 3 hrs @ 100°C, 21°C Cooling, 16 hrs @ RT

Specification	Reference	Results	Status
70 Units min	SAE J1756	97	Pass

**SECTION: 3.2.3 Flammability**

3.2.3 Burn Rate, Component

Specification	Reference	Results	Status
< 100 mm / min	ISO 3795* / SAE J369*	SE	Pass

**SECTION 3.2.4 Resistance to Mildew**

3.2.4 7 Days @ 38°C / 98% RH

Specification	Reference	Results	Status
No Visible Mildew Growth or Objectionable Odor	FLTM BO 131-03*	No Offensive Odor or Evidence of Mildew	Pass

**SECTION 3.2.5 Accelerated Weathering Resistance**

3.2.5 2250 Hours, ISO 105-A-02 AATCC Eval 1

Specification	Reference	Results	Status
Rating 4 Min	ASTM D7869*	Not Tested	Not Tested

**SECTION: 3.2.6 Adhesion Strength**

3.2.6 Original Bond Strength

3.2.6.1 After Heat Ageing Change, 168 hrs @ 100°C

3.2.6.2 After Environmental Cycling Change, 10 Cycles

4 hrs @ 100°C  
4 hrs @ 38°C / 95% RH  
16 hrs @ -30°C

Specification	Reference	Results	Mode	Status
0.48 N / mm	ASTM D1000	1.13	CLN	Pass
- 25% max		1.27	CSP	Pass
- 25% max		1.43	L CSP	Pass

**SECTION: 3.2.6 Adhesion Strength**

3.2.6 Original Bond Strength

3.2.6.1 After Heat Ageing Change, 168 hrs @ 100°C

3.2.6.2 After Environmental Cycling Change, 10 Cycles

Specification	Reference	Results	Status
No Cracking, Delamination or Cracking	ASTM D1000	Good, Stable, No Defects or Lifting	Pass
		Good, Stable, No Defects or Lifting	Pass
		Good, Stable, No Defects or Lifting	Pass

CERTIFIED BY:

David Nichols II, Automotive Lab Technician

ISSUE DATE:

1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.