TEST REPORT



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PRODUCT: FT 1126 12 PT BD SUPPORT: 4# XLPE FOAM SUBSTRATE: PP

CERT NO.: 221213 - 1206

FORD WSS-M99P48-B3 OEM Rev Date: Feb 21

Foam Performance, Pressure Sensitive Adhesive Tape (Interior, Exterior, Underhood, Underhood)

Interio

At or Above the Belt Line

TAPE REQUIREMENTS: SECTION: 3.2.1 Odor 3.2.1 Odor, Condition 1 - 24 hrs @ RT, Deionized Water 3.2.1 Odor, Condition 2 - 24 hrs @ 40°C, Deionized Water 3.2.1 Odor, Condition 3 - 2 hrs @ 65°C	Specification Rating 3 Max Rating 3 Max Rating 3 Max	FLTM BO 131-03	M BO 131-03 Results Slightly Perceptible, 1.5 Perceptible, Not Disturbing, 2 Very Perceptible, But Not Disturbing, 3		
SECTION: 3.2.2 Fogging, Oil Bath 3.2.2, 3 hrs @ 100°C, 21°C Cooling, 16 hrs @ RT	Specification 70 Units min	SAE J1756	Results 82		Status Pass
SECTION: 3.2.3 Flammability 3.2.3 Burn Rate, Component	Specification < 100 mm / min	ISO 3795* / SAE .	Results SE		<u>Status</u> Pass
SECTION 3.2.4 Resistance to Mildew 3.2.4 7 Days @ 38°C / 98% RH	Specification No Visible Mildew Growth or Objectionable Odor	FLTM BO 131-03*	Results Offensive Odor or Evidence	of Mildew	Status Pass
SECTION 3.2.5 Accelerated Weathering Resistance 3.2.5 2250 Hours, ISO 105-A-02 AATCC Eval 1	Specification Rating 4 Min	ASTM D7869*	Results Not Tested		<u>Status</u> Not Tested
SECTION: 3.2.6 Adhesion Strength 3.2.6.1 Original Bond Strength	Specification 0.48 N/mm	ASTM D1000	Results 1.07	Mode CLN	Status Pass
3.2.6.2 After Heat Ageing Change, 168 hrs @ 100°C	- 25% max		0.85	CLN	Pass
3.2.6.3 After Environmental Cycling Change, 10 Cycles 4 hrs @ 100°C 4 hrs @ 38°C / 95% RH 16 hrs @ -30°C	- 25% max		1.18	CLN	Pass
SECTION: 3.2.6 Adhesion Strength 3.2.6.1 Original Bond Strength	Specification No Cracking, Delamination or Crazing	ASTM D1000	Results Good, Stable, No Defects or	Lifting	Status Pass
3.2.6.2 After Heat Ageing Change, 168 hrs @ 100°C	J	(Good, Stable, No Defects or	Lifting	Pass
3.2.6.3 After Environmental Cycling Change, 10 Cycles 4 hrs @ 100°C 4 hrs @ 3000		(Good, Stable, No Defects or	Lifting	Pass

SECTION 3.2.8 Stress Cracking Test for Plastics

3.2.8 Stress Cracking Test for Plastics

16 hrs @ -30°C

Specification

No Cracking or Crazing

ASTM D1000

Results Not Tested Status Not Tested

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: <u>1-1-24</u>

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

ACCREDITED

TESTING LABORATORY