

250 Chester Street

Painesville, Ohio 44077

866-GO-AVERY (866-462-8379) Phone:

Fax: 888-358-4469

email: psa.tape@averydennison.com URL: tapes.averydenniso Thickness, Tape

**TAPE REQUIREMENTS:** SECTION: 3.3 Weight

3.3.1 Weight per Unit Area (Non-Foams)

SECTION: 3.4 Odor

3.4.1 Odor, Condition 1 - 24 hrs @ RT, Deionized Water 3.4.2 Odor, Condition 2 - 24 hrs @ 40°C, Deionized Water

3.4.3 Odor, Condition 3 - 2 hrs @ 65°C

SECTION: 3.5 Fogging

3.5, 3 hrs @ 100°C, 21°C Cooling, 16 hrs @ RT

SECTION: 3.6 Flammability

3.6, Initial, Component

**Construction Properties** 3.7 SECTION 3.7 Resistance To Mildew

3.7.1, 7 Days @ 38°C / 98% RH

SECTION: 3.7.2 Environmental Testing

3.7.2.1, Short Term Environmental Cycling

5 hrs @ -30°C 30 mins @ RT

5 hrs @ 80°C

30 mins @ RT

2 hrs @ 50°C / 95% RH

30 mins @ RT

5 hrs @ -30°C

30 mins @ RT

5 hrs @ 80°C

**TEST REPORT** 

FT 0900X PRODUCT:

SUPPORT: **FLOCK** SUBSTRATE: ARS

CERT NO .: 231128 - 0906

FORD WSS-M99P32-E1

OEM Rev Date: Mar 22

Performance, Acoustical And Insulators, Interior Assemblies

Horizontal or Vertical Parts Above the Belt Line - Pillars; upper quarter panels; hard instrument panels

Specification Results Status Reported g/m<sup>2</sup> 276.5 Reported

ACCREDITED

TESTING LABORATORY

**Pass** 

Status

**Pass** 

**Status** 

Status

Status

**Pass** 

Specification Results ISO 3795 Status

3 Max Rating Not Tested **Not Tested** 3 Max Rating Not Tested **Not Tested** 3 Max Rating Not Tested **Not Tested** 

**Specification** SAE J1756 Results Status . > 70 Units 80.9 **Pass** 

**Specification** ISO 3795 Results Status < 100 mm / min < B 25 **Pass** 

**Specification Evaluation** Status

No Significant Odor or Mold Growth No Evidence of Mildew Growth, Objectionable Odor or Separation

> **Evaluation Specification** FLTM BO 040-01 A\* (c) Status **Pass**

> > Results

Results

Results

No Wrinkling, Good, Stable, No Ooze, Odor, Warping or Lifting Blistering, Warping, Staining, Odor or

3.7.2.2, Long Term Environmental Cycling, 7 Days @ 80°C FLTM BO 040-01 B\* (c) Good, Stable, No Ooze, Odor, Warping or Lifting **Pass** 

Delamination

SECTION: 3.8 **Physical Properties Specification** ASTM D5034\* (d) Results Mode 35 N / In min 218.2 TEAR 3.8.1, Original Breaking Strength

**Climate Control Applications** SECTION: 3.8 **Specification** ASTM D5034\* (d) Results Mode % Change Status 3.8.1.1, Change After Short Term 3.7.2.1 Aging < 30 % Change 215 1 TEAR 1% Reported 3.8.1.2, Change After Long Term 3.7.2.2 Aging < 30 % Change 227.2 TEAR 4% Reported

SECTION: 3.8.2 Tear Resistance (Foam Materials Only) **Specification** ASTM D3574 F\* (e)

3.8.2, Finished Part, Tear Resistance (Foam Materials Only) Not Applicable Reported N/m Not Applicable

SECTION: 3.8.3 Compression Force Deflection Test (Foam Materials Only)

Compression Force Deflection Test (Foam Materials Only) 250 mm (10 in) Not Applicable Not Applicable

3.8.3.1, Finished Part, Compression Force Deflection

3.9.2 After Long Term Environmental, 168 hrs @ 100°C

SECTION: 3.8.4 Constant Deflection Compression Set Test (Floor Foam Materials Only)

3.8.4.1, Original Breaking Strength Report Value % Not Applicable Not Applicable 3.8.4.2, Change After Short Term 3.7.2.1 Aging < 40 % Change Not Applicable Not Applicable 3.8.4.3, Change After Long Term 3.7.2.2 Aging < 10 % Change Not Applicable Not Applicable

SECTION: 3.8.5 Peel Strength (Laminates Only) Specification Results Status FLTM BN 151-05\* (f) 3.8.5, Peel Strength (Engine and Underbody Laminates Only) 6 N / 50 mm min Not Tested **Not Tested** 

SECTION: 3.8.6 Moisture Absorption Specification Results Status

3.8.6, Suspended 24 hrs @ 38°C / 95% RH 30 % max 3.8 **Pass** 

SECTION: 3.9 Adhesion Strength (PSA Tapes for NVH only) Specification ASTM D1000 FLTM BO 040-01\* (h) Results **Evaluation** Status

300 N/m - No Adhesion Failure 595.5 No Lifting or Appearance Changes 3.9.1 Original **Pass** 3.9.2 After Short Term Environmental Cycling 225 N/m - No Adhesion Failure 758.7 No Lifting or Appearance Changes **Pass** 225 N / m - No Adhesion Failure

1-1-24 **CERTIFIED BY:** ISSUE DATE:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison® Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience

636.0

No Lifting or Appearance Changes



250 Chester Street

Painesville, Ohio 44077

Phone: 866-GO-AVERY (866-462-8379)

Fax: 888-358-4469

email: psa.tape@averydennison.com
URL: tapes.averydennison.com

SUPPORT: FLOCK SUBSTRATE: ABS

CERT NO.: 231128 - 0906

FORD WSS-M99P32-E1 OEM Rev Date: Mar 22

Performance, Acoustical And Insulators, Interior Assemblies

**TEST REPORT** 

FT 0900X

Horizontal or Vertical Parts Above the Belt Line - Pillars; upper guarter panels; hard instrument panels

**TEST METHOD EXPLANATION:** 

SECTION: 3.4 Odor ISO 3

PRODUCT:

\*(a) Test performed by accredited personnel. Due to the nature of this test, accreditation to the specific test method has not been deemed necessary or

desired (subjective)

SECTION: 3.5 Fogging

Fogging SAE J1756

SAE J1756 is called out on our Scope

SECTION: 3.6 Flammability ISO 3795

\*(b) ISO 3795 is technically equivalent to FMVSS 302. Our lab scope includes FMVSS 302, which was used.

SECTION: 3.7.2 Environmental Testing

FLTM BO 040-01 A\* (c)

\*(c) FLTM BO 040-01 A is outside of our scope however we are accredited to perform environmental simulations under Customer Specifications and ASTM D4332 which are listed on our scope.

SECTION: 3.7.2 Environmental Testing

FLTM BO 040-01 B\* (c)

\*(c) FLTM BO 040-01 B is outside of our scope however we are accredited to perform environmental simulations under Customer Specifications and ASTM D4332 which are listed on our scope.

Adhesion per ASTM D1000 has been added per Mat Spec drawing callouts

SECTION: 3.8 Physical Properties

ASTM D5034\* (d)

\*(d) ASTM D5034 is outside of our scope however we are accredited to perform CRE (constant rate of extension) tests, ASTM D1000 and ASTM D3300 which are listed on our scope.

SECTION: 3.8.2 Tear Resistance (Foam Materials Only)

ASTM D3574 F\* (e)

This test is not applicable to the substrate involved.

SECTION: 3.8.3 Compression Force Deflection Test (Foam Materials Only)

This test is not applicable to the substrate involved.

SECTION: 3.8.4 Constant Deflection Compression Set Test (Floor Foam Materials Only)

This test is not applicable to the substrate involved.

SECTION: 3.8.5 Peel Strength (Laminates Only)

FLTM BN 151-05\* (f)

\*(f) FLTM BN 151-05 is outside of our scope however we are accredited to perform CRE (constant rate of extension) tests, ASTM D1000 and ASTM D3300 which are listed on our scope.

SECTION: 3.8.6 Moisture Absorption

No method addressed within Ford WSS M99P32-E1

SECTION: 3.9 Adhesion Strength (PSA Tapes for NVH only)

ASTM D1000 FLTM BO 040-01\* (h)

\*(h) FLTM BO 040-01 is outside of our scope however the test was performed by accredited personnel.

CERTIFIED BY:

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison® Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked  $^{\star}\!.$