

250 Chester Street

Painesville, Ohio 44077

866-GO-AVERY (866-462-8379) Phone:

Fax: 888-358-4469

email: URL: tapes.averydennison.com

psa.tape@averydennison.com

FORD WSS-M15P4-I

OEM Rev Date: Jul 21 Assembly Performance, Hard Mold-in-Color Interior Components

**TEST REPORT** 

Horizontal or Vertical Parts At or Above the Belt Line

FT A902

231128 - 1214

**FLOCK** 

ABS

Above the Belt

PRODUCT:

SUPPORT:

CERT NO.:

SUBSTRATE:



TA	DEO	IIIDEN	MENTS:

TAPE REQUIREMENTS: SECTION: 3.6 Impact Resistance 23°C Room Temperature Impact @ 610 mm  SECTION: 3.10 Fogging, Method A - Photometric 3 hrs @ 100°C, 21°C Cooling, 16 hrs @ RT		Specification  No Cracking, Breaking or Separation	Stable	<b>Results</b> e, No Cracks, Breaks or Lifting	<u>Status</u> Pass
		Specification 70 Units	SAE J1756 <b>Results</b> 77.9		Status Pass
SECTION: 3.11 Odor Odor, Condition 1 - 24 hrs @ RT, Deionized Water		Specification 3 Max Rating	FLTM BO 131-03	<u>Results</u> Not Tested	<u>Status</u> Not Tested
Odor, Condition 2 - 24 hrs @ 40°C, Deionized Water		3 Max Rating		Not Tested	Not Tested
Odor, Condition 3 - 2 hrs @ 65°C		3 Max Rating		Not Tested	Not Tested
SECTION: 3.12 FI Initial, Component,	-	Specification < 100 mm / min	ISO 3795	<u><b>Results</b></u> < B 75	<u>Status</u> Pass
SECTION: <b>3.14 Determination of 90 Degree Adhesion Strength</b> 3.14.1 Initial Adhesive Strength		Specification 0.48 N/mm	FLTM BO 131-03	Results 0.91	Status Pass
3.14.2 Long Term Heat Exposure - 7 Days @ 100°C		75% of Original Value		1.04	Pass
3.14.3 Short Term Heat, Humidity and Cold Exposure		75% of Original Value		0.99	Pass
SECTION: 3.14 Do	etermination of 90 Degree Adhesion Strength sive Strength	Specification	FLTM BO 131-03	Results  ifting or Appearnce Changes	Status Pass
3.14.2 Long Term	Heat Exposure - 7 Days @ 100°C		No L	ifting or Appearnce Changes	Pass
3.14.3 Short Term Heat, Humidity and Cold Exposure 5 hrs @ -30°C 30 mins @ 23°C / 50% RH 5 hrs @ 100°C 30 mins @ 23°C / 50% RH 2 hrs @ 50°C / 95% RH 30 mins @ 23°C / 50% RH 5 hrs @ -30°C 30 mins @ 23°C / 50% RH 5 hrs @ 100°C			No L No L No L No L No L No L	Lifting or Appearnce Changes	Pass Pass Pass Pass Pass Pass Pass Pass
CERTIFIED BY:	D/1/1/4		IS	SSUE DATE: <u>1-1-24</u>	

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request. This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison® Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience. This laboratory is not accredited for the calibrations or tests marked \*.