TEST REPORT



250 Chester Street Painesville, Ohio 44077

866-GO-AVERY (866-462-8379) Phone:

888-358-4469 Fax:

email: psa.tape@averydennison.com

URL: tapes.averydennison.com

FT 1143 PRODUCT: SUPPORT: **UHMWPE** SUBSTRATE: PAINTED METAL 221213 - 0809 CERT NO.:

FORD WSB M3G224-A OEM Rev Date: Aug 06

Tape, Polyethylene, PSA, Interior - Exterior



TAPE REQUIREMENTS:				
SECTION: 3.7 Adhesion	ASTM D1000	Specification	Results	<u>Status</u>
3.7.1.1, Adhesion, As Received, 48 hrs @ RT		350 N/m	873.3	Pass
3.7.2.1, Adhesion, Cycles (5x)		526 N/m	1012.3	Pass
4 hrs @ 70°C				
4 hrs @ 38°C / 95-100%	RH			
16 hrs @ -30C				
3.7.2.2, Adhesion, Water Immersion, 240 hrs	FLTM BN 104-01*	526 N/m	1446.6	Pass
3.7.2.2, Adhesion, Salt Spray, 240 hrs	FLTM BN 103-01*	526 N/m	1099.2	Pass
3.7.2.2, Adhesion, Xenon Weatherometer, 400		526 N/m	Not Tested	Not Tested
3.7.2.2, Adriesion, Action Weatherometer, 400	III	320 N/III	Not rested	Not resteu
SECTION 3.8 Resistance Properties	Spec	ification	Results	Status
3.8.1, RH, 7 days @ 38°C / 95-100% RH		n Loss, Curl or	Stable, No Lifting, Delmanination or Edge Curl	Pass
3.8.2, Heat and Cold Resistance (5x)		nination	Stable, No Lifting, Delmanination or Edge Curl	
	Delai	nination	Stable, No Litting, Delinarimation of Edge Curi	Pass
2 hrs @ 100°C				
2 hrs @ -30°C				
3.8.3, Heat Resistance, 30 mins @ 120°C			Stable, No Lifting, Delmanination or Edge Curl	Pass
3.8.4, Water Immersion, 240 hrs			Stable, No Lifting, Delmanination or Edge Curl	Pass
3.8.5, Salt Spray, 240 hrs			Stable, No Lifting, Delmanination or Edge Curl	Pass
3.8.6, Xenon Weatherometer, 400 hrs			Not Tested	Not Tested
SECTION 3.9 Heat Aging	Spec	<u>ification</u>	<u>Results</u>	<u>Status</u>
3.9, 7 days @ 80°C	No Edge Cur	l, Stain or Color	Good, No Color Changing, Staining or Edge Curl	Pass
	Ch	nange		
		_		
SECTION 3.10 Shrink		Specification	Results	<u>Status</u>
3.10, 30 mins @ 120°C		1 % max	Not Tested	Not Tested
SECTION: 3.11 Fogging		Specification	Results	Status
3.11, 3 hrs @ 100°C, 21°C Cooling, 16 hrs @ F	RT	60 Units	98.00	Pass
5.1., 6.1 6.1. 6.1. 6.1. 6.1. 6.1. 6.1				
SECTION 3.12 Abrasion Resistance		Specification	Results	Status
3.12, CS-10, 1000 g Load - 1500 Cycles		> No Wear Thru	NoT tested	Not Tested
5.12, 55 16, 1666 g 25dd 1666 Gydles				not rooted
SECTION 3.13 Scuffing Resistance		Specification	Results	Status
3.13, 900 g Load, "A" Head - 1500 Cycles		o Cracking or Peeli		Not Tested
5.15, 500 g Load, A field - 1500 Oyeles		o ordoning or recir	Not rested	Not resteu
SECTION 3.14 Resistance to Fade		Specification	Evaluation	Status
		4 Rating min	Not Tested	
3.14, 225.6 kJ/m2 Exposure		4 Kaung min	Not rested	Not Tested
SECTION 2.45 Exterior Vener Weethers	matau Daalatau aa	Cussification	D W.	04-4
SECTION 3.15 Exterior Xenon Weathero	meter Resistance	_	Results	<u>Status</u>
3.15, 400 hrs @ 70°C		4 Rating Min	Not Tested	Not Tested
OFOTION 0.40 Fig. 1.11		0	Dec. 16	04-4
SECTION: 3.16 Flammability		<u>Specification</u>	<u>Results</u>	<u>Status</u>
3.16, Initial, Component		100 mm / min		Pass
SECTION: 3.18 Odor	SAE J1351*	<u>Specification</u>	<u>Results</u>	<u>Status</u>
3.18, Odor, Dry - 1 hr @ 65°C		2 Rating max	No Disagreeable Odor, 2	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request. This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

ISSUE DATE:

1-1-24