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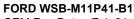
URL: tapes.averydennison.com

TEST REPORT

221213 - 0809

PRODUCT: FM 2454 SUPPORT: ABS

SUBSTRATE: SS



OEM Rev Date: Feb 91

Adhesive Requirements, Exterior Rear View Mirror Applications

5.1.3 SS

CERT NO.:



TAPE REQUIRE	EMENTS:
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SECTION: 3.4 Sheat 3.4.1 , Shear Adhesion,	ar Adhesion	SAE J1523 Specification 690 kPa	Results 730.8	Status Pass
3.4.2, Shear Adhesion, 3	30 mins @ -30° C, No recovery	830 kPa	986.6	Pass
3.4.3, Shear Adhesion, 3	336 hrs @ 90°C	690 kPa	592.2	Pass
3.4.4, Shear Adhesion, 3	30 mins @ 120ºC	690 kPa	546.3	Pass
3.4.5, Shear Adhesion,	120 hrs Dei-Water Immersed @ 60 ⁰	C 410 kPa	607.3	Pass
3.4.6, Shear Adhesion, (Cycles (5x) 4 hrs @ 90°C 4 hrs @ 38°C / 95% RH 16 hrs @ -30°C 4 hrs @ 38°C / 95% RH 4 hrs @ 90°C 16 hrs @ -30°C	690 kPa	646.2	Pass
3.4.7, Shear Adhesion, 2	260 kJ/m2 Xenon Arc Exposure	SAE J1960 Not Tested	Not Tested	Not Tested

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: <u>1-1-24</u>

5-9-2017

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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