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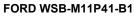
email: psa.tape@averydennison.com

URL: tapes.averydennison.com

TEST REPORT

PRODUCT: FM 2454 SUPPORT: **ABS GLASS** SUBSTRATE:

221213 - 0809 CERT NO.:



OEM Rev Date: Feb 91

Adhesive Requirements, Exterior Rear View Mirror Applications

5.1.1 Glass



| TAPE REQUIREMENTS: | | | | |
|--------------------|----|--|-----|-----|
| SECTION: 3.4 | į. | | She | ear |
| 0.4.4.01 | | | | _ |

| SECTION: 3.4 Shear Adhesion 3.4.1 , Shear Adhesion, 30 mins @ RT | SAE J1523 Specification 690 kPa | <u>Results</u> 730.8 | <u>Status</u> Pass |
|---|---------------------------------|-------------------------|-----------------------|
| 3.4.2, Shear Adhesion, 30 mins @ - 30°C | 830 kPa | 979.9 | Pass |
| 3.4.3, Shear Adhesion, 336 hrs @ 90°C | 690 kPa | 576.7 | Pass |
| 3.4.4, Shear Adhesion, 30 mins @ 120°C | 690 kPa | 540.7 | Pass |
| 3.4.5, Shear Adhesion, 120 hrs Dei-Water Immersed @ 6 | 60°C 410 kPa | 614.2 | Pass |
| 3.4.6, Shear Adhesion, Cycles (5x) 4 hrs @ 90°C 4 hrs @ 38°C / 95% RH 16 hrs @ -30°C 4 hrs @ 38°C / 95% RH 4 hrs @ 90°C 16 hrs @ -30° C | | 665.8 | Pass |
| 3.4.7, Shear Adhesion, 260 kJ/m2 Xenon Arc Exposure | SAE J1960 Not Tested | Not Tested | Not Testec |

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

5-9-2017

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request. This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.