



TEST REPORT

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PRODUCT: FT 702P
SUPPORT: EPDM FOAM
SUBSTRATE: GLASS
CERT NO.: 221209 - 1442



FORD ESF M11P5 - A
OEM Rev Date: Jun 07
Adhesion Requirements, Interior Applique
A - Initial

TEST PARAMETERS:

3 Requirements

3.1 For Initial Approval

SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, Initial, Room Temp, Initial Separation

Specification

ASTM D903

Results

Status

8.9 N / Inch

9.19

Pass

3.1, Bond and Stripping Strength, Initial, Room Temp, Continuous

4.5 N / Inch

7.01

Pass

SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, 72 hrs @ Room Temp, Initial Separation

Specification

ASTM D903

Results

Status

8.9 N / Inch

15.66

Pass

3.1, Bond and Stripping Strength, 72 hrs @ Room Temp, Continuous

4.5 N / Inch

10.82

Pass

SECTION: 3.1 Bond and Stripping Strength

3.2, Bond and Stripping Strength, Cycle Test, Initial Separation

Specification

ASTM D903

Results

Status

11.2 N / Inch

19.99

Pass

3.2, Bond and Stripping Strength, Cycle Test, Continuous

4.5 N / Inch

13.20

Pass

24 hrs @ 82° C

3 hrs @ RT

24 hrs @ -29° C

3 hrs @ RT

4 hrs @ 38° C / 95% RH

4 hrs @ 23° C / 95% RH

24 hrs @ 60°C Salt Spray\*

SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, 72 hrs @ Room Temp

Specification

No Adhesion Loss or Lifting

Results

No Lifting or Loss of Adhesion

Status

Pass

SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, Cycle Test

Specification

No Adhesion Loss or Lifting

Results

No Lifting or Loss of Adhesion

Status

Pass

SECTION: 3.3 Quality

3.3, Quality, Adhesive Quality

Specification

No Adhesive Cracking, Softening or Discoloration

Results

No Degradation or Discoloring

Status

Pass

CERTIFIED BY:

Signature of Jake Cowdrick
Jake Cowdrick, Automotive Application Specialist

ISSUE DATE:

1-1-22

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.