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TEST REPORT


PRODUCT: **FT 4305**
 SUPPORT: **PRODUCT**
 SUBSTRATE: **PP**
 CERT NO.: **221209 - 0842**



FORD ESB-M3G76-B2
 OEM Rev Date: Sep 05
 Tape, PET - Two Sided PSA

TAPE REQUIREMENTS:

SECTION	TEST DESCRIPTION	ASTM	Specification	Results	Status
SECTION 3.6.1	Peel Adhesion	ASTM D3330	<u>Specification</u>	<u>Results</u>	<u>Status</u>
3.6.1,	Peel Adhesion, As Received, Initial RT		219 N / m	1438.4	Pass
SECTION 3.6.2	Aged	ASTM D3330	<u>Specification</u>	<u>Results</u>	<u>Status</u>
3.6.2,	Aged, Aged, 72 hrs @ RT		657 N / m	1482.7	Pass
SECTION 3.6.3	Aged, Cycles	ASTM D3330	<u>Specification</u>	<u>Results</u>	<u>Status</u>
3.6.3,	Aged, Cycles, CycleTest (5x)		438 N / m	1496.8	Pass
	4 hrs @ 70° C				
	4 hrs @ 38° C / 95% RH				
	16 hrs @ -29° C				
	4 hrs @ 38° C / 95% RH				
	4 hrs @ 70° C				
	16 hrs @ -29° C				
SECTION 3.7	Migration Stain	FLTM BO 115-1*	<u>Specification</u>	<u>Results</u>	<u>Status</u>
3.7,	Migration Stain, 48 Hour Fluorescence, White Enamel		None	Not Applicable	NA
SECTION 3.8	Liner Removal	ASTM D3330	<u>Specification</u>	<u>Results</u>	<u>Status</u>
3.8,	Liner Removal, Initial Release		55 N / m	23.4	Pass
SECTION 3.9	Storage Stability		<u>Specification</u>	<u>Results</u>	<u>Status</u>
3.9,	Storage Stability, Liner Removal after 12 Months Below 32°C		No Appreciable Difference	Not Tested	TBD

CERTIFIED BY: 
 Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.
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 Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.