



TEST REPORT



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PRODUCT: FBD 8393
SUPPORT: NITRILE VINYL FOAM
SUBSTRATE: PP
CERT NO.: 240123 - 1226

FORD ESA-M11P19-A
OEM Rev Date: Dec 13
Adhesion Requirements
Polyurethane Foam to Polypropylene - Pressure Sensitive Film

TAPE REQUIREMENTS:

3 Standard Requirements for Production Materials
SECTION 3.1 Peel Strength, Plastic Membrane to Panel
3.1.1, As Received

Specification ASTM D903 Results Status
0.44 N / mm 0.57 Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel
#REF!

Specification Results Status
0.44 N / mm 0.53 Pass

SPEC: 3.1 Peel Strength, Plastic Membrane to Panel
3.1.2, Humidity, 7 days @ 37°C / 95% RH

Specification Results Status
0.44 N / mm 1.30 Pass

SECTION 3.2 Peel Strength, Foam to Plastic Membrane
3.2.1, Foam to Plastic Membrane, As Received

Specification Results Status
No Delamination No Removal or Delamination Pass

SECTION 3.3 Bond Separation
3.3, 200 gram load, 1 hr @ RT

Specification Results Status
No Separation of Bond No Slip Pass

CERTIFIED BY: [Signature]
David Nichols II, Automotive Lab Technician

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.
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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.