



250 Chester Street
 Painesville, Ohio 44077
 Phone: 866-GO-AVERY (866-462-8379)
 Fax: 888-358-4469
 email: psa.tape@averydennison.com
 URL: tapes.averydennison.com

TEST REPORT

PRODUCT: FBD 8393
 SUPPORT: EPDM FOAM
 SUBSTRATE: TPO
 CERT NO.: 221209 - 1035



FORD ESA-M11P19-A
 OEM Rev Date: Dec 13
 Adhesion Requirements
 Polyurethane Foam to Polypropylene - Pressure Sensitive Film

TAPE REQUIREMENTS:

3 Standard Requirements for Production Materials

SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.1, As Received

Specification

0.44 N / mm

ASTM D903

Results

Status

SECTION 3.1 Peel Strength, Plastic Membrane to Panel

#REF!

Specification

0.44 N / mm

Results

Status

SPEC: 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Humidity, 7 days @ 37°C / 95% RH

Specification

0.44 N / mm

Results

1.30

Status

Pass

SECTION 3.2 Peel Strength, Foam to Plastic Membrane

3.2.1, Foam to Plastic Membrane, As Received

Specification

No Delamination

Results

No Removal or Delamination

Status

Pass

SECTION 3.3 Bond Separation

3.3, 200 gram load, 1 hr @ RT

Specification

No Separation of Bond

Results

No Slip

Status

Pass

CERTIFIED BY:


 Jake Cowdrick, Automotive Application Specialist

ISSUE DATE:

1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.