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**TEST REPORT**

PRODUCT: FBD 8393  
 SUPPORT: EPDM FOAM  
 SUBSTRATE: PP  
 CERT NO.: 221209 - 1035



**FORD ESA-M11P19-A**  
 OEM Rev Date: Dec 13  
 Adhesion Requirements  
 Polyurethane Foam to Polypropylene - Pressure Sensitive Film

**TAPE REQUIREMENTS:**

**3 Standard Requirements for Production Materials**  
**SECTION 3.1 Peel Strength, Plastic Membrane to Panel**  
 3.1.1, As Received

<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
<b>0.44 N / mm</b>			

**SECTION 3.1 Peel Strength, Plastic Membrane to Panel**  
 #REF!

<u>Specification</u>		<u>Results</u>	<u>Status</u>
<b>0.44 N / mm</b>			

**SPEC: 3.1 Peel Strength, Plastic Membrane to Panel**  
 3.1.2, Humidity, 7 days @ 37°C / 95% RH

<u>Specification</u>		<u>Results</u>	<u>Status</u>
<b>0.44 N / mm</b>		1.30	<b>Pass</b>

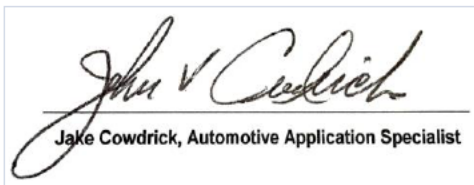
**SECTION 3.2 Peel Strength, Foam to Plastic Membrane**  
 3.2.1, Foam to Plastic Membrane, As Received

<u>Specification</u>		<u>Results</u>	<u>Status</u>
<b>No Delamination</b>		No Removal or Delamination	<b>Pass</b>

**SECTION 3.3 Bond Separation**  
 3.3, 200 gram load, 1 hr @ RT

<u>Specification</u>		<u>Results</u>	<u>Status</u>
<b>No Separation of Bond</b>		No Slip	<b>Pass</b>

CERTIFIED BY:



Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.  
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 Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.