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PRODUCT: FT 8392 12 PT BD

SUPPORT: PET FOAM

SUBSTRATE: PP

CERT NO.: 221209 - 0917

FORD ESA-M11P19-A

OEM Rev Date: Jun 07 Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



TAPE REQUIREMENTS:

3 Standard Requirements for Production Materials				
SECTION 3.1 Peel Strength, Plastic Membrane to Panel	Specification	ASTM D903	<u>Results</u>	Status
3.1.1, As Received	0.44 N/mm		0.7	Pass

SECTION 3.1	Peel Strength, Plastic Membrane to Panel	Specification	ASTM D903	<u>Results</u>	<u>Status</u>
3.1.2, Aged, Hea	t Aged, 7 days @ 88°C	0.44 N/mm		0.5	Pass

SECTION 3.1	Peel Strength, Plastic Membrane to Panel	<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
3.1.2, Humidity, 7	days @ 37°C / 95% RH	0.44 N/mm		0.9	Pass

SECTION 3.2	Peel Strength, Foam to Plastic Membrane	<u>Specification</u>	ASTM D903	Results	<u>Status</u>
3.2.1. Foam to Pl	lastic Membrane. As Received	No Delamination		Foam Tearing	Pass

SECTION 3.3	Bond Separation	<u>Specification</u>	<u>Results</u>	<u>Status</u>
3.3. 200 gram lo	ad. 1 hr @ RT	No Separation of Bond	No Slip	Pass

SECTION 3	.4 Quality	<u>Specification</u>	<u>Results</u>	<u>Status</u>
3.4 C	Quality	Readily Removable	Easily Removed	Pass

CERTIFIED BY:

Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: <u>1-1-24</u>

Materials tested to OEM requirements @ $72^{\circ}F$ +/- $2^{\circ}F$ and $50^{\circ}RH$ +/- $5^{\circ}RH$. Test uncertainty and minor exclusions are available online or upon request. This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

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