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PRODUCT: FT 8392 12 PT BD SUPPORT: **PET FOAM** SUBSTRATE: PAINTED METAL

221209 - 0917 CERT NO .:

FORD ESA-M11P19-A

OEM Rev Date: Jun 07 Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



TAPE REQUIREMENTS:

Standard Requirements for Production Materials Peel Strength, Plastic Membrane to Panel SECTION 3.1

3.1.1, As Received

Specification 0.44 N/mm

ASTM D903

Results 8.0

Status Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel 3.1.2, Aged, Heat Aged, 7 days @ 88°C

Specification 0.44 N/mm

ASTM D903

Results 1.3

Status Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Humidity, 7 days @ 37°C / 95% RH

Specification 0.44 N/mm

ASTM D903

Results 0.9

Status Pass

SECTION 3.2 Peel Strength, Foam to Plastic Membrane

3.2.1, Foam to Plastic Membrane, As Received

Specification No Delamination ASTM D903

Results Foam Tearing Status **Pass**

SECTION 3.3 **Bond Separation**

3.3, 200 gram load, 1 hr @ RT

Specification

No Separation of Bond

Results No Slip

Results

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Status Pass

SECTION 3.4 Quality

3.4 Quality

Specification Readily Removable

Easily Removed

Status Pass

CERTIFIED BY:

Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-24

10-1-2003

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request. This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

Avery Dennison Performance Tapes 250 Chester St. Painesville, Ohio 44077 Original Test Date