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**Standard Requirements for Production Materials** 

PRODUCT: FT 8392 12 PT BD

SUPPORT: PET FOAM

SUBSTRATE: ABS

CERT NO.: 221209 - 0917

## FORD ESA-M11P19-A

OEM Rev Date: Jun 07 Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



TAPE REQUIREMENT	œ.

3

SECTION 3.1 Peel Strength, Plastic Membrane to Panel 3.1.1, As Received	Specification 0.44 N / mm	ASTM D903	Results 0.8	Status Pass
SECTION 3.1 Peel Strength, Plastic Membrane to Panel 3.1.2, Aged, Heat Aged, 7 days @ 88°C	Specification 0.44 N / mm	ASTM D903	Results 1.4	Status Pass
SECTION 3.1 Peel Strength, Plastic Membrane to Panel 3.1.2, Humidity, 7 days @ 37°C / 95% RH	Specification 0.44 N / mm	ASTM D903	Results 1.0	Status Pass
SECTION 3.2 Peel Strength, Foam to Plastic Membrane 3.2.1, Foam to Plastic Membrane, As Received	Specification No Delamination	ASTM D903	<b>Results</b> Foam Tearing	Status Pass
SECTION 3.3 Bond Separation 3.3, 200 gram load, 1 hr @ RT	Specification No Separation of Bond		<u>Results</u> No Slip	Status Pass

**CERTIFIED BY:** 

SECTION 3.4

Quality

3.4

Quality

Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: <u>1-1-24</u>

10-1-2003

Results

Easily Removed

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**Status** 

**Pass** 

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request. This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

**Specification** 

**Readily Removable**