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TEST REPORT

PRODUCT:	FT 8302
SUPPORT:	NITRILE VINYL FOAM
SUBSTRATE:	PAINTED METAL
CERT NO.:	221209 - 0916



FORD ESA-M11P19-A

OEM Rev Date: Jun 07 Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film

TAPE REQUIREMENTS:3Standard Requirements for Production MaterialsSECTION 3.1Peel Strength, Plastic Membrane to Panel3.1.1, As Received	Specification ASTM D	903-98 <u>Results</u>	<u>Status</u>
	0.44 N / mm	1.1	Pass
SECTION 3.1 Peel Strength, Plastic Membrane to Panel 3.1.2, Aged, Heat Aged, 7 days @ 88°C	Specification	<u>Results</u>	<u>Status</u>
	0.44 N / mm	0.9	Pass
SECTION 3.1 Peel Strength, Plastic Membrane to Panel 3.1.2, Humidity, 7 days @ 37°C / 95% RH	Specification	<u>Results</u>	<u>Status</u>
	0.44 N / mm	1.1	Pass
SECTION 3.2 Peel Strength, Foam to Plastic Membrane 3.2.1, Foam to Plastic Membrane, As Received	Specification	<u>Results</u>	<u>Status</u>
	No Delamination	Foam Tearing	Pass
SECTION 3.3 Bond Separation	Specification	<u>Results</u>	<u>Status</u>
3.3, 200 gram load, 1 hr @ RT	No Separation of Bond	No Slip	Pass
SECTION 3.4 Quality	Specification	<u>Results</u>	<u>Status</u>
	Readily Removable	Easily Removed	Pass
CERTIFIED BY: Jake Cowdrick, Automotive Application Specialist	ISSUE DAT	E: <u>1-1-24</u>	
Materials tested to OEM requirements @ 72°F +/- 2°Fand 50% RH This certificate or report shall not be reproduced except in fi Status opinion based upon measurements obtained	ull, without the written approval of the Avery	Dennison Performance Tapes.	t.

This laboratory is not accredited for the calibrations or tests marked *. Avery Dennison Performance Tapes 250 Chester St. Painesville, Ohio 44077 Original Test Date: