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TEST REPORT

PRODUCT: FT 7383
SUPPORT: PEU FOAM
SUBSTRATE: PAINTED METAL
CERT NO.: 221209 - 0915



FORD ESA-M11P19-A

OEM Rev Date: Dec 13 Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film

TAPE REQUIREMENTS:

3 Standard Requirements for Production Materials
SECTION 3.1 Peel Strength, Plastic Membrane to Panel
3.1.1, As Received Specification O.44 N/mm O.87 Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel Specification ASTM D903 Results Status
3.1.2, Aged, Heat Aged, 7 days @ 88°C 0.44 N / mm 1.23 Pass

SPEC: 3.1 Peel Strength, Plastic Membrane to Panel Specification ASTM D903 Results
3.1.2, Humidity, 7 days @ 37°C / 95% RH

Specification O.44 N / mm

O.44 N / mm

O.85 Pass

SECTION 3.2 Peel Strength, Foam to Plastic Membrane Specification ASTM D903 Results
3.2.1, Foam to Plastic Membrane, As Received No Delamination Fair but Tearing Pass

SECTION 3.3 Bond Separation

Specification

ASTM D1000

Results

Status

3.3, 200 gram load, 1 hr @ RT

No Separation of Bond From an Actual

Production Part

No Tested

CERTIFIED BY:

ISSUE DATE: <u>1-1-24</u>

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Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

Jake Cowdrick, Automotive Application Specialist