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TEST REPORT

PRODUCT: FT 7338 SUPPORT: PET FOAM

SUBSTRATE: ABS

CERT NO.: 221209 - 0915

FORD ESA-M11P19-A

OEM Rev Date: Dec 13 Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



TAPE REQUIREMENTS:

3 Stand	lard Requirements for Production Materials				
SECTION 3.1	Peel Strength, Plastic Membrane to Panel	Specification	ASTM D903	<u>Results</u>	<u>Status</u>
3.1.1, As Receive	ed	0.44 N/mm		0.72	Pass

SECTION 3.1	Peel Strength, Plastic Membrane to Panel	Specification	ASTM D903	<u>Results</u>	<u>Status</u>
3.1.2 Aged Hea	et Aged 7 days @ 88°C	0.44 N/mm		45.81	Pass

SPEC:	3.1	Peel Strength, Plastic Membrane to Panel	Specification	ASTM D903	<u>Results</u>	<u>Status</u>
3.1.2. Hu	umidity.	7 davs @ 37°C / 95% RH	0.44 N/mm		1.43	Pass

SECTION 3.2	Peel Strength, Foam to Plastic Membrane	<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
3.2.1. Foam to P	lastic Membrane. As Received	No Delamination		Foam Tearing	Pass

SECTION 3.3 Bond Separation	Specification ASTM D1000	<u>Results</u>	<u>Status</u>
3.3, 200 gram load, 1 hr @ RT	No Separation of Bond From an Actual	NT	Not Tested
	Production Part		

CERTIFIED BY:

Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: <u>1-1-24</u>

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.