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TEST REPORT

PRODUCT: FT 8327
 SUPPORT: VOLARA FOAM
 SUBSTRATE: E-COATED METAL
 CERT NO.: 230103 - 1131



FCA PF.90175
 OEM Rev Date: Mar 15
 Pressure Sensitive Adhesives
 Includes Chrysler Standard PF-10770
 Table 2 Flexible Composites

TAPE REQUIREMENTS:

SECTION:	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, Initial, 2 hrs @ RT		No Adhesion Loss or Lifting	Good, Stable, No Staining or Removal	Pass
2.2, Heat Resistance, 168 hrs @ 79°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
2.2, Heat Resistance, 8 hrs @ 93°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
2.2, Heat Resistance, 24 hrs Water Immersion		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
2.2, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH 24 hrs @ -29°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
3.0, Adhesion, Initial, 2 hrs @ RT		0.9 N / cm	6.2	Pass
3.0, Adhesion, 168 hrs @ 79°C	250 Chester Street	3.3 N / cm	8.0	Pass
3.0, Adhesion, 8 hrs @ 93°C	250 Chester Street	3.3 N / cm	8.2	Pass
3.0, Adhesion, 24 hr Water Immersion		3.3 N / cm	7.4	Pass
3.0, Adhesion, Heat Resistance, Cycles (5x) Adhesion, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH		3.3 N / cm	8.1	Pass

CERTIFIED BY:
 Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request
 This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.
 Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.