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TEST REPORT

PRODUCT: FT 8327 12 PT BD SUPPORT: **VOLARA FOAM** SUBSTRATE: E-COATED METAL 230103 - 1131 CERT NO.:

FCA PF.90175

OEM Rev Date: Mar 15 Pressure Sensitive Adhesives Includes Chrysler Standard PF-10770

Table 2 Flexible Composites



TADE	REQUIRE	MENTO
IAFE	KEWUIKE	IVIEIVI 3.

SECTION: 3.0 **Heat Resistance** 2.2, Heat Resistance, Initial, 2 hrs @ RT

SECTION: 3.0 **Heat Resistance** 2.2, Heat Resistance, 168 hrs @ 79°C

SECTION: 3.0 **Heat Resistance** 2.2, Heat Resistance, 8 hrs @ 93°C"

SECTION: 3.0 **Heat Resistance** 2.2, Heat Resistance, 24 hrs Water Immersion

SECTION: 3.0 **Heat Resistance** 2.2, Heat Resistance, Cycles (5x) 72 hrs @ 70°C

24 hrs @ 38°C / 95% RH 24 hrs @ -29°C

Specification

No Adhesion Loss or Lifting

Specification No Adhesion Loss or Lifting

Specification No Adhesion Loss or Lifting

Specification

No Adhesion Loss or Lifting

Specification

Specification

0.9 N/cm

Specification

3.3 N/cm

Specification

3.3 N/cm

Specification

3.3 N/cm

Specification

3.3 N/cm

No Adhesion Loss or Lifting

Results

Good, Stable, No Staining or Removal

Results

Stable, No Lift or Adhesion Loss

Results

Stable, No Lift or Adhesion Loss

Results

Stable, No Lift or Adhesion Loss

Results

Stable, No Lift or Adhesion Loss

Status Pass

Status

Pass

Status

Pass

Status

Pass

Status

Pass

Status

Status

Pass

Status

Pass

Status

Pass

Status

Pass

SECTION: 3.0 **Peel Adhesion** 3.0, Adhesion, Initial, 2 hrs @ RT

SECTION: 3.0 **Peel Adhesion** 250 Chester Street

3.0, Adhesion, 168 hrs @ 79°C

SECTION: 3.0 **Peel Adhesion** 3.0, Adhesion, 8 hrs @ 93°C

SECTION: 3.0 **Peel Adhesion** 3.0, Adhesion, 24 hr Water Immersion

SECTION: 3.0 **Peel Adhesion**

3.0, Adhesion, Heat Resistance, Cycles (5x) Adhesion, Heat Resistance, Cycles (5x)

72 hrs @ 70°C

24 hrs @ 38°C / 95% RH

Results 6.2

Results

8.0

Results 8.2

Results

7.4

Results 8.1

Pass

CERTIFIED BY:

Dave Nichols Jr. Automotive Lab Technician

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

250 Chester Street