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TEST REPORT

PRODUCT: **HPA 1905 PET**
 SUPPORT: **NITRILE VINYL FOAM**
 SUBSTRATE: **E-COATED METAL**
 CERT NO.: **230103 - 1114**



FCA PF.90175
 OEM Rev Date: Mar 15
 Pressure Sensitive Adhesives
 Includes Chrysler Standard PF-10770
 Table 2 Flexible Composites

TAPE REQUIREMENTS:

SECTION:	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, Initial, 2 hrs @ RT		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
2.2, Heat Resistance, 168 hrs @ 79°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
2.2, Heat Resistance, 8 hrs @ 93°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
2.2, Heat Resistance, 24 hrs Water Immersion		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
2.2, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH 24 hrs @ -29°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
3.0, Adhesion, Initial, 2 hrs @ RT		0.9 N / cm	4.9	Pass
3.0, Adhesion, 168 hrs @ 79°C	250 Chester Street	3.3 N / cm	11.2	Pass
3.0, Adhesion, 8 hrs @ 93°C	250 Chester Street	3.3 N / cm	11.2	Pass
3.0, Adhesion, 24 hr Water Immersion		3.3 N / cm	6.0	Pass
3.0, Adhesion, Heat Resistance, Cycles (5x) Adhesion, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH		3.3 N / cm	11.3	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE:

1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request
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 Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.