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## **TEST REPORT**

PRODUCT: FT 333
SUPPORT: LYTHERM

SUBSTRATE: E-COATED METAL CERT NO.: 230103 - 1153



OEM Rev Date: Feb 15

Adhesion - PSA, Cellular and Fibrous Materials

**Specification** 

No Adhesion Loss or Lifting

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No Adhesion Loss or Lifting

Table 2 Flexible Composites



TAPF	REQU	IRFMF	NTS:
	ILEGO	II Z I I I I I	.14 1 0.

SECTION: 3.0 Heat Resistance LP-463TB-03-01\*

2.2, Heat Resistance, Initial, 2 hrs @ RT

SECTION: 3.0 Heat Resistance LP-463CB-10-01\*

2.2, Heat Resistance, 168 hrs @ 79°C

SECTION: 3.0 Heat Resistance LP-463CB-10-01\*

2.2, Heat Resistance, 8 hrs @ 93°C"

SECTION: 3.0 Heat Resistance

2.2, Heat Resistance, 24 hrs Water Immersion

SECTION: 3.0 Heat Resistance ASTM D1735

2.2, Heat Resistance, Cycles (5x)

24 hrs @ 79°C 24 hrs @ 38°C / 95% RH

24 hrs @ -29°C

SECTION: 3.0 Peel Adhesion LP-463TB-03-01\*

3.0, Adhesion, Initial, 2 hrs @ RT

SECTION: 3.0 Peel Adhesion LP-463CB-10-01\*

3.0, Adhesion, 168 hrs @ 79°C

SECTION: 3.0 Peel Adhesion LP-463CB-10-01\*

3.0, Adhesion, 8 hrs @ 93°C

SECTION: 3.0 Peel Adhesion

3.0, Adhesion, 24 hr Water Immersion

SECTION: 3.0 Peel Adhesion ASTM D1735

3.0, Adhesion, Heat Resistance, Cycles (5x)

24 hrs @ 79°C

24 hrs @ 38°C / 95% RH

24 hrs @ -29°C

Results Status

Stable, No Lift or Adhesion Loss Pass

Results Status
Stable, No Lift or Adhesion Loss Pass

**Pass** 

 Specification
 Results
 Status

 No Adhesion Loss or Lifting
 Stable, No Lift or Adhesion Loss
 Pass

Specification Results Status

No Adhesion Loss or Lifting Stable, No Lift or Adhesion Loss Pass

Specification Results Status

No Adhesion Loss or Lifting Stable, No Lift or Adhesion Loss

SpecificationResultsStatus0.9 N/cm2.0Pass

SpecificationResultsStatus3.3 N/cm6.3Pass

SpecificationResultsStatus3.3 N/cm5.1Pass

SpecificationResultsStatus3.3 N/cm3.3Fail

Specification Results Status

3.3 N/cm 6.2 Pass

**CERTIFIED BY:** 

ISSUE DATE:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

Dave Nichols Jr. Automotive Lab Technician

1-1-24