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TEST REPORT

PRODUCT: FT 1149X

SUPPORT: 6.25 MM BLACK FELT SUBSTRATE: TPO MIC BLACK CERT NO.: 230103 - 1200



OEM Rev Date: Feb 15

Adhesion - PSA, Cellular and Fibrous Materials

Specification

No Adhesion Loss or Lifting

Specification

No Adhesion Loss or Lifting

Specification

No Adhesion Loss or Lifting

Specification

No Adhesion Loss or Lifting

Specification

No Adhesion Loss or Lifting

Table 2 Flexible Composites

** FCA 2015 Revision Requirements Are for Steel, Plastic Requirements to be Determined

TAPE REQUIREMENTS:

SECTION: 3.0 Heat Resistance LP-463-TB-03*

2.2, Initial, 2 hrs @ RT

SECTION: 3.0 Heat Resistance LP-463-CB-10*

2.2, Heat Resistance, 168 hrs @ 79°C

SECTION: 3.0 Heat Resistance LP-463-CB-10*

2.2, Heat Resistance, 8 hrs @ 93°C"

SECTION: 3.0 Heat Resistance

2.2, 24 hrs Water Immersion

SECTION: 3.0 Heat Resistance ASTM D1735

2.2, Cycles (5x)

72 hrs @ 70°C

24 hrs @ 38°C / 95% RH

24 hrs @ -29°C

SECTION: 3.0 Peel Adhesion LP-463-TB-03*

3.0, Adhesion, Initial, 2 hrs @ RT

SECTION: 3.0 Peel Adhesion LP-463-CB-10*

3.0, Adhesion, 168 hrs @ 79°C

SECTION: 3.0 Peel Adhesion LP-463-CB-10*

3.0, Adhesion, 8 hrs @ 93°C

SECTION: 3.0 Peel Adhesion

3.0, Adhesion, 24 hr Water Immersion

SECTION: 3.0 Peel Adhesion ASTM D1735

3.0, Adhesion, Cycles (5x)

Adhesion, Cycles (5x)

72 hrs @ 70°C

24 hrs @ 38°C / 95% RH

Results

ANSI National Accreditation Board

ACCREDITED

TESTING LABORATORY

Stable, No Lift or Adhesion Loss

Results

Status

Pass

Status

Pass

Status

Pass

Status

Pass

Status

Stable, No Lift or Adhesion Loss

Results

Stable, No Lift or Adhesion Loss

Results

Stable, No Lift or Adhesion Loss

Results

Stable, No Lift or Adhesion Loss

<u>s</u> <u>Status</u> dhesion Loss <u>Pass</u>

SpecificationResultsStatus0.9 N/cm3.7Pass

<u>Specification</u> <u>Results</u>

3.3 N / cm 10.0 Pass

SpecificationResultsStatus3.3 N/cm15.8Pass

 Specification
 Results
 Status

 3.3 N/cm
 5.1
 Pass

SpecificationResultsStatus3.3 N/cm9.9Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.