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## **TEST REPORT**

PRODUCT: SUPPORT: SUBSTRATE: CERT NO.: **FT 1149X** 6.25 MM BLACK FELT PAINTED TPO 230103 - 1200



FCA PF-10770

OEM Rev Date: Feb 15 Adhesion - PSA, Cellular and Fibrous Materials Table 2 Flexible Composites

\*\* FCA 2015 Revision Requirements Are for Steel, Plastic Requirements to be Determined

TAPE REQUIREMENTS:				
SECTION: <b>3.0</b> Heat Resistance	LP-463-TB-03*	Specification	<u>Results</u>	<u>Status</u>
2.2, Initial, 2 hrs @ RT		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: <b>3.0</b> Heat Resistance	LP-463-CB-10*	Specification	<u>Results</u>	<u>Status</u>
2.2, Heat Resistance, 168 hrs @ 79°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: <b>3.0</b> Heat Resistance	LP-463-CB-10*	Specification	<u>Results</u>	<u>Status</u>
2.2, Heat Resistance, 8 hrs @ 93°C"		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: <b>3.0</b> Heat Resistance		Specification	<u>Results</u>	<u>Status</u>
2.2, 24 hrs Water Immersion		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0 Heat Resistance   2.2, Cycles (5x) 72 hrs @ 70°C   24 hrs @ 38°C / 95% 24 hrs @ -29°C		Specification No Adhesion Loss or Lifting	<u>Results</u> Stable, No Lift or Adhesion Loss	<u>Status</u> Pass
SECTION: <b>3.0 Peel Adhesion</b>	LP-463-TB-03*	Specification	Results	<u>Status</u>
3.0, Adhesion, Initial, 2 hrs @ RT		0.9 N / cm	4.7	Pass
SECTION: <b>3.0</b> Peel Adhesion	LP-463-CB-10*	Specification	Results	<u>Status</u>
3.0, Adhesion, 168 hrs @ 79°C		3.3 N / cm	7.7	Pass
SECTION: 3.0Peel Adhesion3.0, Adhesion, 8 hrs @ 93°C	LP-463-CB-10*	Specification 3.3 N / cm	Results 15.7	<u>Status</u> Pass
SECTION: <b>3.0 Peel Adhesion</b> 3.0, Adhesion, 24 hr Water Immersion		Specification 3.3 N / cm	Results 4.4	<u>Status</u> Pass
SECTION: 3.0 Peel Adhesion 3.0, Adhesion, Cycles (5x) Adhesion, Cycles (5 72 hrs @ 70°C 24 hrs @ 38°C / 959	·	Specification 3.3 N / cm	<u>Results</u> 9.0	<u>Status</u> Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.

Avery Dennison Performance Tapes 250 Chester St. Painesville, Ohio 44077

Original Test Date:

ISSUE DATE:

1-1-24

1-15-2018