TEST REPORT



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PRODUCT: FT 1149X
SUPPORT: LEATHER
SUBSTRATE: FIBER BOARD
CERT NO.: 230103 - 0953



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FCA MS-CB-134

OEM Rev Date: Dec 16

Adhesive - Water Based or PSA Film - Interior Grade - One Coat System Type B - This adhesive is received pre applied to vinyl fabric or body cloth. The adhesive when heated becomes pressure sensitive, permitting a bond to a rigid substrate with the application of pressure.

TEST		TEDG

SECTION: 3.2 Initial, 24 hrs @ RT	Adhesive Peel Strength		Specification 2.7 N / cm	Results 7.8	Status Pass
SECTION: 3.2 168 hrs @ 79°C	Adhesive Peel Strength	LP-463CB-10-01	Specification 1.8 N / cm	Results 14.5	Status Pass
SECTION: 3.2 168 hrs @ 38°C / 9	Adhesive Peel Strength	ASTM D17:63CB-10-01	Specification 2.2 N / cm	Results 15.7	Status Pass
24 hrs	Adhesive Peel Strength @ 79°C @ 38°C / 95% RH @ -29°C	LP-463CB-10-01	Specification 2.2 N / cm	<u>Results</u> 12.7	<u>Status</u> Pass
SECTION: 3.3 Initial, 24 hrs @ RT	Shear Adhesion		Specification 55 kPa	Results 213.2	Status Pass
SECTION: 3.3 168 hrs @ 79°C	Shear Adhesion	LP-463CB-10-01	Specification 48 kPa	<u>Results</u> 327.1	Status Pass
SECTION: 3.3 168 hrs @ 38°C / 9	Shear Adhesion 98% RH	ASTM D1735	Specification 55 kPa	Results 246.5	Status Pass
	Shear Adhesion @ 79°C @ 38°C / 95% RH	LP-463CB-10-01	Specification 55 kPa	<u>Results</u> 268.7	Status Pass

CERTIFIED BY:

24 hrs @ -29°C

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.