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TEST REPORT

PRODUCT: FT 1115

SUPPORT: TAN NONWOVEN
SUBSTRATE: FIBER BOARD
CERT NO.: 230103 - 0951



FCA MS-CB-134

OEM Rev Date: Dec 16

Adhesive - Water Based or PSA Film - Interior Grade - One Coat System Type B - This adhesive is received pre applied to vinyl fabric or body cloth. The adhesive when heated becomes pressure sensitive, permitting a bond to a rigid substrate with the application of pressure.

TEST	PARAMETE	ERS:
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SECTION: 3.2 Initial, 24 hrs @ RT	Adhesive Peel Strength		Specification 2.7 N / cm	Results 2.7	Status Pass
SECTION: 3.2 168 hrs @ 79°C	Adhesive Peel Strength	LP-463CB-10-01	Specification 1.8 N / cm	Results 8.8	Status Pass
SECTION: 3.2 168 hrs @ 38°C / 9	Adhesive Peel Strength	ASTM D17:63CB-10-01	Specification 2.2 N / cm	Results 12.6	Status Pass
24 hrs	Adhesive Peel Strength @ 79°C @ 38°C / 95% RH @ -29°C	LP-463CB-10-01	Specification 2.2 N / cm	<u>Results</u> 8.5	Status Pass
SECTION: 3.3 Initial, 24 hrs @ RT	Shear Adhesion		Specification 55 kPa	Results 238.5	Status Pass
SECTION: 3.3 168 hrs @ 79°C	Shear Adhesion	LP-463CB-10-01	Specification 48 kPa	Results 102.0	Status Pass
SECTION: 3.3 168 hrs @ 38°C / 9	Shear Adhesion 98% RH	ASTM D1735	Specification 55 kPa	<u>Results</u> 150.8	Status Pass
	Shear Adhesion @ 79°C @ 38°C / 95% RH	LP-463CB-10-01	Specification 55 kPa	<u>Results</u> 56.0	<u>Status</u> Pass

CERTIFIED BY:

24 hrs @ -29°C

ISSUE DATE: <u>1-1-2</u>4

Dave Nichols Jr, Automotive Lab Technician

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.