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TEST REPORT

PRODUCT: FM 2454
 SUPPORT: 2 MIL FOIL
 SUBSTRATE: GLASS
 CERT NO.: 230103 - 0948



CHRYSLER MS-CC-235
 OEM Rev Date: Oct 04
 Adhesion - PSA, Low Density Foam Sealing Applications
 Table 3 Rigid Composites

TEST PARAMETERS:

SECTION:	Adhesion			Results	Status
Specification:	No adhesion loss or lift	CLP-463TB-3-01A*			
2.2 (A), Adhesion, 24 hrs @ RT				Good, stable, no lifting	Pass
Specification:	No adhesion loss or lift	CLP-463CB-10-01*			
2.2 (B), Adhesion, 250 hrs @ 79°C				Good, stable, no lifting	Pass
Specification:	No adhesion loss or lift	ASTN D1735			
2.2 (C), Adhesion, 250 hrs @ 38°C / 100% RH				Good, stable, no lifting	Pass
Specification:	No adhesion loss or lift	CLP-463CB-10-01*			
2.2 (D), Adhesion, Cycles (3x)				Good, stable, no lifting	Pass

Cycles (3x)
 72 hrs @ 70°C
 24 hrs @ 38° C / 95% RH
 72 hrs @ -40°C

SECTION:	3.0 Adhesion			Results	Status
Specification:	4.40	N / cm	CLP-463TB-3-01A*		
3.1, Adhesion, 24 hrs @ RT				22.94	Pass
Specification:			CLP-463CB-10-01*		
3.2, Adhesion, 250 hrs @ 79°C				21.37	Pass
Specification:			ASTN D1735		
3.3, Adhesion, 250 hrs @ 38°C / 100% RH				22.42	Pass
Specification:			CLP-463CB-10-01*		
3.4, Adhesion, Cycles (3x)				14.41	Pass

Cycles (3x)
 72 hrs @ 70°C
 24 hrs @ 38° C / 95% RH
 72 hrs @ -40°C

CERTIFIED BY:
 Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.
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 Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.
 This laboratory is not accredited for the calibrations or tests marked *.