

888-358-4469

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TEST REPORT

PRODUCT: **HPA 1905**

SUPPORT: NITRILE VINYL FOAM

SUBSTRATE: PP

CERT NO.: 230103 - 0838



CHRYSLER MS-AY-522 B TYPE 1

OEM Rev Date: Jul 06

Polyvinyl / Nitrile (PVN) Blend Semi-Open Cellular Material

Cellular PVN with PSA

TEST PARAMETERS:

250 Chester Street

Phone:

Fax:

email:

URL:

Painesville, Ohio 44077

SECTION: 2.1 Heat Aging Shrink ASTM D3575-08*

Specification: <5% Substrate Results Status
2.1, Heat Aging, 30 mins @ 100° C ABS Stable, Less than 5% Length and Width Pass

Specification: <5% Substrate Results Status
2.1, Heat Aging, 30 mins @ 100° C PP Stable, Less than 5% Length and Width Pass

Specification: < 5% Substrate Results
2.1, Heat Aging, 30 mins @ 100° C E-COATED METAL Stable, Less than 5% Length and Width Pass

Specification: <5% Substrate Results Status
2.1, Heat Aging, 30 mins @ 100° C SS Stable, Less than 5% Length and Width Pass

SECTION: 2.2 Adhesion

Specification: No Adhesion Loss or Delamiantion

2.2, Adhesion, Cycles (2X)

72 hrs @ 70° C

Substrate
ABS

Good, Stable, no Lifting
Pass

24 hrs @ 38° C / 95% RH

72 hrs @ -40° C

Specification: No Adhesion Loss or Delamiantion

2.2, Adhesion, Cycles (2X)

72 hrs @ 70° C

PP

Substrate
PP

Good, Stable, no Lifting
Pass

24 hrs @ 38° C / 95% RH

72 hrs @ -40° C

Specification: No Adhesion Loss or Delamiantion

2.2, Adhesion, Cycles (2X) Substrate Results Good, Stable, no Lifting Pass

24 hrs @ 38° C / 95% RH

72 hrs @ -40° C

Specification: No Adhesion Loss or Delamiantior

2.2, Cycles (2X)

72 hrs @ 70° C

Substrate
South Sequence Sequenc

24 hrs @ 38° C / 95% RH

72 hrs @ -40° C

CERTIFIED BY:

ISSUE DATE: 1-1-24

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.