



## FT 7790

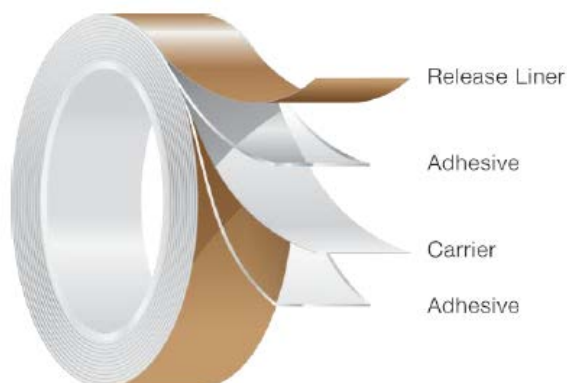
Avery Dennison FT 7790 is a double coated nonwoven tape with a dispersion-based pure acrylic adhesive used for bonding polyurethane foam, polyester fibers, felts and fabrics to a wide variety of substrates. Provides good adhesion to medium and low surface energy materials such as PP, PE, TPO, ABS, PVC, polystyrene and painted metals along with the low VOC and fogging performance. Ideal for general purpose foam bonding applications such as gaskets, sound deadening and insulation materials in automotive, building and construction, appliance assembly and general industrial sub-assembly.

### FEATURES:

- Dispersion-based pure acrylic adhesive
- APEO free adhesive
- Easy release glassine liner
- Broad range of service temperatures
- Nonwoven carrier

### BENEFITS:

- Excellent resistance to solvents, chemicals, plasticizers, moisture, temperature and UV light
- Low VOC and fogging performance
- Good conformability to flat or curved surfaces
- Immediate initial adhesion for part placement
- Excellent water jet and die cutting characteristics
- Good tear resistance



### CONSTRUCTION:

#### Liner:

Havana (yellow/brown) glassine liner

#### Adhesive:

Dispersion-based pure acrylic

#### Carrier:

Nonwoven

#### Adhesive:

Dispersion-based pure acrylic

## FT 7290

Adhesive Properties	Typical Values		
	US Mils	mm	Microns (µm)
THICKNESS			
Adhesive + Carrier	4.53	0.115	105+10
Liner	2.95	0.075	75
Total	7.48	0.190	190

\*PSTC-133

### PEEL ADHESION

2 mil PET; 180°; 12" / min

Substrate	Lbf / in	N / Meter
	72 hr	72 hr
Stainless steel	6.28	1100
ABS	5.71	1000
Polypropylene	5.14	900

\*PSTC-101, ASTM D-3330, STD-10

### LOOP TACK

2 mil PET; 90°; 20" / min; 1" sq (6.5 cm<sup>2</sup>)

Substrate	Lbf / in	N / Meter
Stainless steel	4.57	800
Finat tack	4.57	800

\*PSTC-16, STD-7

### TEMPERATURES

Min. Application Temp.	32°F	0°C
Min. Service Temp.	-40°F	-40°C
Max. Service Temp.	345°F	175°C

\*TEST METHODS

Note: The listed values are typical only and not intended to serve as product specifications

## APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

## STORAGE AND SHELF LIFE

The shelf life of the product is one year when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to [Tapes.AveryDennison.com](http://Tapes.AveryDennison.com) for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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Performance  
Tapes

**Asia Pacific**  
Kunshan, China,  
NO. 618 Nanhe Road  
Kunshan Economic &  
Technological Zone  
China, 215335  
Phone: +86 512 57155001  
Fax: +86 512 57155059

**Europe**  
Tieblokkenlaan 1  
B-2300 Turnhout  
Belgium  
Phone: +32 (0)14 40 48 11  
Fax: +32 (0)14 40 48 55

**Europe**  
Bld J.F. Kennedy 1  
7060 Soignies  
Belgium  
Phone: +32 (0)14 40 48 11  
Fax: +32 (0)14 40 48 55

**North America**  
250 Chester Street  
Painesville, Ohio  
44077 USA  
Phone: +1 866-462-8379  
Fax: +1 888-358-4469

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