# FT 5335M

Avery Dennison FT 5335M is a 30 micron single coated black PET film tape with a modified acrylic adhesive designed for light blocking in applications where high temperature resistance and high adhesion are required.

### **FEATURES:**

- Modified acrylic adhesive
- Extra High opacity black PET facestock
- Clear PET liner

### **BENEFITS:**

- Specially formulated adhesive provides high temperature resistance and a strong, lasting bond to a variety of materials
- Optimal bonding strength and easy handling performance for use with small components
- Offers excellent light shielding in back light unit (BLU) applications - 0.01% light transmission by ASTM D 1003 without pin hole
- Reduces risk of wrinkle, shrinkage, fiber and particle contamination in clean room conditions



# **CONSTRUCTION:**

Facestock:

Black PET

Adhesive:

Modified Acrylic

Liner:

Clear PET



## FT 5335M

Adhesive Properties	Typical Values		
THICKNESS	US Mils	mm	Microns (µm)
Facestock	0.47	0.012	12
Adhesive	0.70	0.018	18
Liner	1.95	0.05	50
Total	3.12	0. 08	80
*PSTC-133			
PEEL ADHESION			
2 mil PET; 180°; 12" / min			
Substrate	Lbf / in	N / 25mm	
	24 hr	24 hr	
Stainless steel	3.0		13.25
Polycarbonate	3.2	3.2	
*PSTC-101, ASTM D-3330, STD-10		l .	
LOOP TACK			
2 mil PET; 90°; 20" / min; 1" sq (6.5 cm <sup>2</sup> )			
Substrate	Lbf / in		N / 25mm
Glass	2.4		10.55
*PSTC-16, STD-7		l l	
STATIC SHEAR	Min to Fail		
Stainless Steel; 1" sq (6.5 cm <sup>2</sup> ); 1000 g	> 10,000		
*PSTC-107, ASTM D 3654, STD-9	•		
TEMPERATURES			·
Min. Application Temp.	50 ° F		10°C
Max. Continuous Operating Temp.	200 ° F		102°C
*TEST METHODS	•		

Note: The listed values are typical only and not intended to serve as product specifications

## **APPLICATION TECHNIQUES**

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

## STORAGE AND SHELF LIFE

The shelf life of the product is one year when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to **Tapes.AveryDennison.com** for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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