



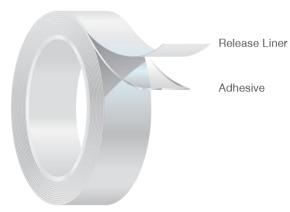
FT Y1092

FEATURES:

- Highly engineered acrylic adhesive
- Uniform adhesive thickness
- Easy release liner

BENEFITS:

- Excellent resistance to solvents, chemicals, plasticizes, moisture, temperature and UV-light
- Consistent application performance
- · Good conformability to flat or curved surfaces
- High degree of transparency
- Facilitates easy removal at point of application



Liner: Yellow Glassine Adhesive: Acrylic

CONSTRUCTION:



dhesive Properties:		Typical Values		
Thickness	Test Method(s): PSTC-133	US Mils		MM's
_iner:		3.0		0.07
Adhesive:		0.9		0.02
Fotal Caliper:		3.9		0.10
PEEL ADHESION	Test Method(s): PSTC-101, ASTM	1 D-3330 STD-10		
2 mil PET 180° 12" min	Test Method(s). 1 510-101, ASTA	10-3330, 310-10		
Substrate		Lbf / In	US Oz / In	N / Meter
SS	20 min dwell	2.3	36	399
	24 hr dwell	2.4	38	420
		1.0	20	329
Polycarbonate	20 min dwell	1.9	30	329
	24 hr dwell	2.2	35	380
		£+£		300
Painted Steel	20 min dwell	2.0	32	350
		2.2	35	380
	24 hr dwell	2.2	30	360
Polypropylene	20 min dwell	0.9	15	159
	24 hr dwell	1.1	17	189
		1.1		100
LOOP TACK	Test Method(s): PSTC-16, STD-7			
2 mil PET 180° 20" / min				
Substrate		Lbf / In	US Oz / In	N / Meter
SS	Initial	3.2	52	566
STATIC SHEAR	Test Method(s): PSTC-107, ASTN	1 D 3654, STD-9		
2 mil PET 1" sq (6.5 cm2) 2500) g	Min to Fail		
Substrate	Initial	Min to Fail > 2,500	1	
SS	11 IIIIdi	> 2,000		
TEMPERATURES		° F	•	° C
Min Application Temp Max Continuous Operating Temp		50 ° F 248 ° F		10 ° C 120 ° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

• It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil

. Bond strength is dependent upon the amount of adhesive-to-surface contact developed

· Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

• Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

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