



FT 8306

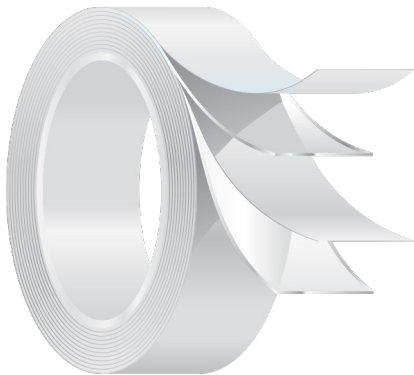
Avery Dennison FT 8306 is a 3.6 mil double coated polyester with a rubber adhesive on the laminating side and a removable acrylic adhesive on the mounting side. It is designed for temporary bonding of a wide variety of materials. FT 8306 is commonly used for signage and graphics and general industrial applications where short term removability is required.

FEATURES:

- Double coated tape construction with a differential adhesive system
- Low adhesion, low tack acrylic adhesive on mounting side
- Multipurpose rubber adhesive on laminating side
- Polyester film carrier
- Super calendered kraft release liner

BENEFITS:

- Dimensional stability and good die cutting characteristics
- Low initial bond for temporary removability
- Strong bond to a wide variety of materials and excellent foam bonding performance
- High tensile strength and good converting performance
- High tensile strength and tear resistance with excellent die cutting performance



CONSTRUCTION:

Liner:

60# White Kraft

Adhesive:

Acrylic

Carrier:

Polyester

Adhesive:

Rubber

FT 8306

Adhesive Properties:		Typical Values		
Thickness	ASTM D-3652	US mil	mm	micron (µm)
Liner		4.4	0.11	110
Adhesive - Unwind		2.3	0.06	60
Carrier		0.5	0.01	15
Adhesive - Liner		0.8	0.02	20
Total Caliper without Liner:		3.6	0.09	95
Total Caliper:		8.0	0.20	205

PEEL ADHESION		Test Method(s): PSTC-101, ASTM D-3330		
2 mil PET 72 hr dwell 180° 12 in /min (305 mm / min)				
Substrate		Lbf / In	N / Meter	
SS	Liner	1.0	180	
	Unwind	9.0	1,580	
ABS	Liner	3.5	610	
PP	Liner	1.5	260	

LOOP TACK		Test Method(s): PSTC-16		
2 mil PET Initial 20 in / min (508 mm / min)				
Substrate		Lbf / In	N / Meter	
SS	Liner	1.0	180	

STATIC SHEAR		Test Method(s): PSTC-107, ASTM D 3654		
2 mil PET 72 hr dwell 1" sq (6.5 cm2) 500 g				
Substrate		Mins to Fail		
SS	Liner	10,000		

TEMPERATURES	° F	° C
Minimum Application Temperature	50° F	10° C
Minimum Service Temperature	-40° F	-40° C
Maximum Service Temperature	175° F	80° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

- One year when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

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