

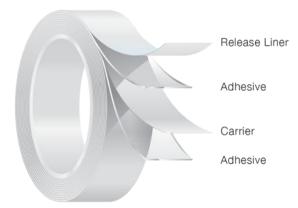
FT 7206

FEATURES:

- Specially designed adhesive with excellent flow properties
- · Low density open tissue
- · Easy release liner

BENEFITS:

- Provides excellent immediate bond to PU and PE foams, metals and apolar plastics
- Ensures very good adhesion, even to low density foams
- While offering reasonable dimensional stability, the product offers a high degree of conformability
- Facilitates easy one step removal at point of application



CONSTRUCTION:

Liner:

White Glassine

Adhesive 1 Liner:

Rubber

Carrier:

Tissue

Adhesive 2 Uwind:

Rubber



FT 7206 Thickness

TENSILE

Adhesive Properties:

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Thickness		Test Method(s): PSTC-133	US Mils	MM's	Microns (μm)
Liner:			2.4	0.06	60
Carrier & Adhesives:			4.1	0.10	104
Total Caliper:			6.5	0.16	164
PEEL ADHESION		Test Method(s): PSTC-101, A			
2 mil PET 180° 12	." min				
Substrate			Lbf / In	US Oz / In	N / Meter
SS	Liner	24 hr dwell	6.9	110	1199
Polycarbonate	Liner	24 hr dwell	6.6	105	1150
Painted Steel	Liner	24 hr dwell	6.6	105	1150
railited Steel	Lillei	24 III GWOII	0.0	100	1100
		0411	0.0	405	1150
Polypropylene	Liner	24 hr dwell	6.6	105	1150
	L.			1	.L

Typical Values

Product 180°				
Substrate		Lbf / In	US Oz / In	N / Meter
Product	Initial	6.3	100	1100
ELONGATION	Test Method(s): PSTC-131, ASTM D-882, STD-3A,B,C			
Product 180°				
Substrate		%		
	Initial	% 2	1	
Substrate Product	Initial			

Test Method(s): PSTC-131, ASTM D-882, STD-3A,B,C

LOOP TACK Test Method(s): PSTC-16			-16, STD-7					
2 mil PET	180°	20" / min						
Substrate						Lbf / In	US Oz / In	N / Meter
SS			Liner	Initial		8.0	128	1399

STATIC SHEAR Test Method(s): PSTC-107, ASTM D 3654, STD-9					
2 mil PET 1" sq (6.5 cm2)	2500 g				
Substrate		Min to Fail			
SS	Liner		> 800		

TEMPERATURES	° F	° C
Min Application Temp	50 ° F	10 ° C
Max Continuous Operating Temp	140 ° F	60 ° C
Max Intermittent Operating Temp	158 ° F	70 ° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- · Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

• Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

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