

# FM 7626

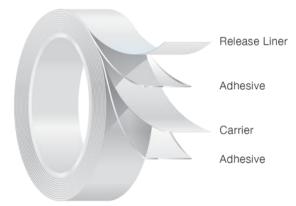
Avery Dennison FM 7626 is a white foam tape with a double coated rubber based adhesive on both sides. It has good tack and very high shear properties. FM 7626 is suitable for lens grinding applications.

#### **FEATURES:**

- · Specially formulated adhesive system
- Closed cell polyethylene foam carrier with high internal strength
- Medium release liner

#### **BENEFITS:**

- Gives an immediate bond to a variety of plastic/metal substrates
- · Able to withstand high shear loading
- Provides conformability to irregular surfaces as well as easy die cutting
- Prevents absorption of dirt and oil while insulating against noise and heat
- Enables easy conversion into pads and die cut shapes as well as an easy removal at the point of application



### **CONSTRUCTION:**

Liner:

White Glassine

Adhesive 1 Liner:

Rubber

Carrier:

White Closed-cell Polyethylene Foam

Adhesive 2 Uwind:

Rubber



FM 7626				Typical Values	
Adhesive Properties: Thickness		T+ M-+b	US Mils	Typical Values MM's	Missans ( )
		Test Method(s): PSTC-133	3.3	0.08	Microns (μm)
Liner:			35.0	34.98	888
Carrier & Adhesives:			33.0	34.50	000
Total Caliper:			38.3	35.07	972
		T (11 ( ) ( ) DOTO (0)			
PEEL ADHESION	10"	Test Method(s): PSTC-101, A			
Aluminum Foil 180°	12" min		1.1-4.71	110.0-71-	N / Meter
Substrate	Tr	In Man	Lbf / In	US Oz / In 112	1226
SS	Liner	Initial	> 7.0	112	1226
	Unwind	Initial	> 7.0	112	1226
Painted Steel	Liner	Initial	> 7.0	112	1226
	Unwind	Initial	> 7.0	112	1226
Polycarbonate	Liner	Initial	> 7.0	112	1226
	Unwind	Initial	> 7.0	112	1226
Polypropylene	Liner	Initial	> 7.0	112	1226
	Unwind	Initial	> 7.0	112	1226
LOOP TACK		Test Method(s): ASTM D-412 Die	С		
	20" / min		·		
Substrate		<u> </u>	Lbf / In	US Oz / In	N / Meter
Aluminum Foil		Initial	11.4	183	2000

Substrate			Lbt / In	US Oz / In	N / Meter
Aluminum Foil		Initial	11.4	183	2000
STATIC SHEAR Test Method(s): PSTC-107.			C-107, ASTM D 3654, STD-9		
Aluminum Foil 1" sq	(6.5 cm2) 2500	) g			
Substrate	ostrate Min to Fail				
Aluminum Foil	Liner	Initial	> 10,000		
		1.30.1	40.000		
	Unwind	Initial	> 10,000		
			1	1	

TEMPERATURES	° F	0 C			
Min Application Temp	50 ° F	10 ° C			
Max Continuous Operating Temp	176 ° F	80 ° C			
Short Term Temp (240 mins)	194 ° F	90 ° C			
THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS					

## APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

### STORAGE / SHELF LIFE

• Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to Tapes. Avery Dennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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