FM 2945 PET

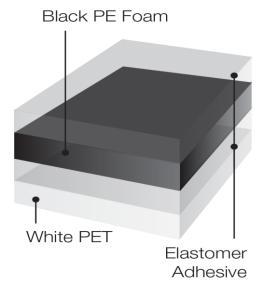
Avery Dennison FM 2945 PET is a double coated black polyethylene foam tape with a very aggressive elastomeric based adhesive. It is used for bonding a wide range of materials including low surface energy substrates. This product has excellent adhesion and shear strength and also resists elevated temperatures. FM 2945 PET is suitable for fixing nameplates and emblems to automotive exterior paints including very low surface energy clear coats.

FEATURES:

- Very aggressive elastomer based adhesive
- Double-coated polyethylene foam construction
- · Strong, durable polyester liner

BENEFITS:

- Excellent bond to most surfaces, even hard to bond LSE clear coats
- · Good for bonding rigid plastics
- Easy to die-cut properties allow for even small die-cut pieces



CONSTRUCTION:

Liner:

White Polyester

Adhesive 1 Liner:

Crosslinked Elastomer

Carrier:

Black Polyethylene Foam

Adhesive 2 Uwind:

Crosslinked Elastomer

FM 2945 PET

Adhesive Properties:			Typical Values			
Thickness Test Method(s): PSTC-133		US Mils		MM's		
Liner:			2.5		0.06	
Carrier and Adhesiv	/es:		44.9		1.14	
Total Caliper:			47.4		1.20	
•		<u> </u>	kg / m³			
FOAM DENSITY			95			
PEEL ADHESION		Test Method(s): PSTC-101, ASTM	/I D-3330, STD-10			
	12" / min					
Substrate	•		Lbf / In	US Oz / In	N / Meter	
SS	Liner	20 min dwell	13.1	210	2299	
_						
SS	Liner	24 hr dwell	13.1	210	2299	
			-	-		
,						
TENSILE / PLUCK						
	2" / min					
Substrate	_ ,		Lbf / In	US Oz / In	N / Meter	
SS	Liner	72 hr dwell	85.6	1370	14989	
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DYNAMIC S	SHEAR		Test Method(s): ASTM D-1002, STD-2	27
2 mil PFT	1800	0.5" / min		

Substrate			Lbf / In	US Oz / In	N / Meter
SS	Liner	72 hr dwell	79.8	1277	13973

STATIC SHEAR			Test Method(s): PSTC-107, ASTM D 3654, STD-9		
2 mil PFT	1" sq (6.5 cm2)	500 a	Liner		

Substrate		Min to Fail					
SS	72 hr dwell	@ 70°C / 158°F	> 10,000				

TEMPERATURES	° F	° C
Min Application Temp	50 ° F	10 ° C
Max Continuous Operating Temp	176 ° F	80 ° C
Max Intermittent Operating Temp	230 ° F	110 ° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- · Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

• Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to Tapes. Avery Dennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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